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OCTOBER, 1930



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EDWARD F. WARNER, Editor

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WHAT NEXT

IN AIR TRANSPORT?

REGULAR and long-continued passenger transportation by air in the United States is nearing its third anniversary. Taken with a dozen years of air mail operations, it has provided enough background to make some reasonable estimate of the future. It is no secret from anyone who follows American aeronautics that passenger carrying has so far proved to be something less than an El Dorado. European countries can tell the same story. It is, in fact, a general rule that a line running for a long period over a thickly settled region with well developed surface transport facilities runs at a loss unless there is some sort of direct government support.

The discouraging factor in air transportation has been the balance sheet. The factor of management has been the popular response. After a year of operation and varying public interest, the lines got their grip with the beginning of the rate-cutting era ten months ago. Since that time there has been no recession. Traffic has steadily increased. It has not increased far enough, or fast enough. There is room not only for a continuation of the past growth, but for a more rapid acceleration. Nevertheless, we have been moving in the right direction.

The problems of air transport are only accidentally technical. In the first instance they are economic and psychological. How can we persuade a greatly increased number of travelers that they ought to patronize the air lines at the rates that it is necessary for the companies

to charge in order to make a profit? How can we lower the level of those rates?

At the present time the economics of the subject are lost in a maze of uncertainty. The purposed costs of operating three-engined transports running from ten to fourteen passengers fluctuate like the thermometer. Within the past month we have received reports of records for lines operating within the United States, ranging all the way from thirty cents to \$1.75 a mile. The one thing that is clear is that in practically all cases either an increase in rates or an increase in inherent operating efficiency of the equipment used is going to be required in order to wipe the red ink off the ledger.

The air transport operators are, or should be, fortunate in that as a general rule they are not competing with each other. In a few cases, of course, there are two or more parallel lines working for the same business, but in a majority of instances the companies find traffic to each other, and they are doing themselves a very good service when they control data from each other. The attempt to build up nation-wide systems through holding companies, and to round out the map of lines under a common ownership by absorbing independents has put three or four leading groups in very conscious rivalry with each other. It has perhaps been responsible for the secrecy that has often prevailed. The time has come to break away from it in the common interest. There ought to be a free and full exchange, not only of traffic statistics but of accounting data. In particular, something like a common accounting system should be agreed upon and adopted. Railroads have long been convinced by the Interstate Commerce Commission to practice bookkeeping uniformity. The motor truck and motor coach operators are now diligently engaged in solving means of providing it for themselves.

AFTERTHOUGHTS ON THE RACES

By Edward P. Warner

Editor of Aviation

IN MAKING critical comment on an aeronautical event it is convenient to draw a sharp line of division between policy or general plan and its execution. In judging of the success of a race meet, we have to ask ourselves two questions. First, what were the aims designed to accomplish, how were they intended to accomplish it, and was the end a worthy one? Second, were they well run?

Upon the first point there is room for a limitless difference of opinion, for hardly any two people will agree upon just what is a worthy object. It is intrinsically helpful that aviation should be kept on the front pages of the newspapers? Is it desirable that people should gaze open-mouthed at airplanes? Should all competitions be so simple in their plan and organization that they can be explained to a millionfold audience in a few sentences from a loudspeaker? Are the National Air Races intended to appeal primarily to the aircraft industry, to amateur competitors, to the general public where they are held, or to all the newspaper readers of the United States? The writer has his own answers to these questions. Practically every reader will do the same.

Upon the second factor there should be no question. Good management is good management and is always recognizable. It should be as easy to pick out executive work deserving of extraordinary commendation as to recognize flaws of omission or commission on the part of the organization.

The Personal Appeal

AT Chicago, as at Cleveland and Los Angeles, the general plan revolved entirely around a determination to catch the crowd. The local advertising had been excellent, and local interest had been skillfully tended to a high pitch. The publicity before and during the meet, as well as the actual program of each afternoon's events, was focused upon the displays to be given by famous flyers. "People," says an owner of the newspaper business, "want names." The anticipation that Leland Smith will arrive from some distant point, circle the field and land and be escorted to the judges' stand, is still good for thousands of extra admissions. The lay public undertook the lengthy trek to Curtiss-Reynolds airport to see

for themselves, even though at rather long range, the men who had been filling the headlines in their papers. The names of Frank Hawks, Jimmy Doolittle, and Al Williams had been household words, and they needed no advance advertising. Skillful publicizing supporting a national press interest had developed for Doolittle, Leach, and other European participants' reputations something like those that they had in their own countries. The services, of course, have a prestige of their own with the crowd without the necessity of exploiting individuals, but they have added to it by giving a collective personality to such potterously named groups as the Sea Hawks, the Three Musketeers, the Firebirds, or the Unholy Three.

So far as public interest and publicity goes were concerned, the races themselves, with the possible exception of the Thompson Trophy Race, were an afterthought. On that point those who, like the writer, believe that the

No organization is so perfect that its work-
tells can be exactly foreseen. No one could
tell just how the Air Races would go until
they were over. It then becomes appropriate
to make a critical study of the Race
Meet, both on a matter of general interest
and as a guide for planning similar events
in the future. Such a critique on the
Cleveland Races was presented in AVIATION
for September 26, 1939. This article is
a similar study of the events at Chicago.

National Air Races should be what the name implies will serve their first serious complaint. The air races become more and more explicitly a staging show. In the past, that has been accepted as reasonable on the theory that races themselves could not be made attractive to a crowd. The Chicago meet came so near to making them attractive and exciting, and the reasons for the failure to achieve complete success were so obvious, as to shatter that theory. The Indianapolis Speedway draws a capacity crowd on every Decoration day, and has done so for nearly twenty years, to see an event that is intrinsically dull beyond belief. They do it without putting on any games of auto-polo or any loop-the-loop festivals as relief to a widely five-hour parade around a brick square. Air racing can be made more interesting by the use of technical color than any automobile race. All that is wanted is better management and better publicity work.

Let it be emphasized again that in these respects

Chicago marked an enormous advance over either Los Angeles or Cleveland. The criticisms that had been made in other years were carefully taken to heart by the responsible officials in Chicago, and every effort was made to avoid repetition of the same mistakes. The endurance was about 80 per cent successful,—and to be able to put it as high as that is really strong praise. If future contest organizations build on Chicago's experience in the same way, we should very soon have races that are capable of carrying themselves without having to depend on the Army or Navy or the gyration of civilian spectators to furnish public appeal. That optimistic prophecy runs counter to the convictions of some of the best showmen in the business, but we again offer Indianapolis, and for that matter a variety of other sporting events, in evidence.

Race Management

THE first thing needed is of course a better and more personal publicity. If plans already "launched" in the headlines will themselves enter in the race, to such the better. If not, some advance effort should go into telling the public something about those that do compete and into "betting up a personality" for them. Mrs. C. D. Daniel, Mrs. Charles, John Livingston, Verne Robinson, Leroy Manning, and many others should be good for any amount of public interest and newspaper attention if their stories are properly preserved.

The next consideration is that the races should be intrinsically exciting, and it is there that Chicago made the greatest progress over all its predecessors. So far as the spectator is concerned, there can be no such thing as a race if the contestants all start at different times and close each other around the course in an endless procession. The "race house" start eliminated that trouble once and for all. Incidentally, the move is a little unfortunate as it suggests, at least to those who are not followers of the track or who are familiar with working rather than with running men, a start in full motion, whereas the true start actually takes from a standstill at the instant when the starter drops his flag. There have been alarming prophecies about the possibility of accidents from several machines started simultaneously. They



A trouble-free view of the Chicago crowd

enter against the proprietor of an inland sport or a Monocoupe without feeling that he is maligning himself in hopeless defeat. Secondly, there is no reason to have special seats for "sportmen" and leave the sportmen out. Third, such time as private competition is sufficiently developed to permit of the organization of separate contests for the two sides, they should be allowed to race against each other.

The advance of some boards was another regrettable feature from the point of view of those who really want to follow, but we have become partially resigned to that through experience. Admittedly, a board partially intercepts a view of the field unless it be placed at the back of the stand, and in that case most of the audience never discover its existence. Individual spectators could and really good understanding will at least reduce the need for the boards.

Bright Spots in Management

There are points of detail, but of vital importance. Looking at the current in most general terms, the control was divided between the indefatigable Clifford Henderson, who ran it on a show, and Mr. R. W. Schneider of the Centine-Wright Flying Service, who ran it as a flying field. Each of them, with the branch of the organization that he controlled, functioned independently on the matters that lay clearly and wholly within his sphere. There was a broader line between the two, on the financial aspects and those of showmanship, in connection with such matters as the radio announcing and the determination of who was to be let onto the field and how that trouble was most likely to occur.

The control of flying operations after some hitches in the early days when it was being worked out and when many pilots were arriving at the field from a distance without having acquainted themselves with the local rules was admirable. As director of flying, Major Schneider stood in an elevated tower adjacent to a radio tower, with a radio operator in constant communication with the observers at the pylons and with radio equipped automobiles ranging around the surrounding country, and with a master switch to cut in his own microphone to permit him to interrupt the regular announcer in full flight and talk to the crowd himself.

Showmanship and Press Relations

This show and also will run as a show. We have come to take that for granted in the last three years. Let courtesy be shown" was again the motto. It was seen an instruction, not merely an advertising slogan. While the others and other staff perhaps felt a little below the standard at Cleveland in efficiency and attentiveness, they certainly left very little opportunity for unfavorable criticism. The press relations which were this year under local direction instead of being handled by a national representative and over which Sam H. Moore, directly presided, were splendidly worked out. Never have the physical facilities for the press been so good, and never has so much information been provided so quickly after the conclusion of the events in which it related. The press stand contained the usual fringe of

friends of friends of the management and other people of the indeterminate journalistic connections or none at all but they were much less numerous and oppressive than at most past events. No prosecution were spared in making use of the position of proper cordials, and at times it was necessary to show a press brained at the bottom of the ladder that led to the press deck of the grandstand and again at the top some fifteen feet away.

The spirit of judges and broadsides functioned less satisfactorily for advancement to the flying field. At one approach to the field there would be stationed a uniformed guard demanding one kind of credential. At another entrance a few hundred yards away, another type would be required, while sufficient prospecting might uncover a tip in the fence with no guard and no other inspection at all. At times a considerable group of spectators would be asked the field, especially after Captain Page's accident, when there was a variable stoppage.

In recognizing the lessons of the Cleveland races I mentioned traffic control first. It is being relegated to the last position in the present article, but it remains a factor of great importance in fixing a pleasant impression of the day in the minds of the crowd. The problem was less acute than at Cleveland, because of the great distance of the airport from the center of the city and of the excellent highway approaches and rapid transit facilities and far away, but it was still a problem and it was very well cared for. Congestion was almost unknown, and the roads were quite adequately posted with markers indicating the way to the field. By private automobile with a hotel and executive driver the grandstand could be reached in forty-five minutes from the downtown hotels. By public conveyance it took about an hour. For those who were lucky enough to be invited to ride in the Standard Oil of New Jersey's Sedanette or in one of the other automobiles packed on the field, only about fifteen minutes was required—but it is unnecessary to wait a good deal longer than that for the field to be opened so that a take off was permissible.

In summary, those who think the fraction of the National Air Races is to excite the public eye around the Chicago show a distinguished success, and make only very minor criticisms. We who believe that the winning edge must be understood and that the racing should be the real attraction, on the other hand, will feel that the only advantage made in the details of management but that the general policy was wrong. It may be that no future board of management will have the courage to try to get along without any visit or exhibition circuit at all, but it is our hope that some day the combined, both factions in the audience can be better satisfied by dividing the afternoon more sharply between them. Let the day's work be run first, one after another in rapid succession. Then put the winning program on afterwards. The individual interested in aerodynamics can then choose for himself what he wants to see, and the casual spectator who comes to be thrilled and knows nothing of either the planes or their pilot will be on hand for the powered dive in formation and the outside loops without sitting through the closed-circuit course of endurance. From all points of view, no planning or over-enthusiasm the program is now too long and too repetitious. With aerobics eliminated, the three days of the Labor Day week-end would cover everything nicely. Even with jumping airplanes six or ten at a time, a five-day week should be ample.

THE EXECUTIVE GOES CROSS COUNTRY

A straight-from-the-shoulder account of conditions found at airports during an extended business trip by air

By Edwin G. Thompson

President, Thompson Aircraft Corp., Vice-President, Thompson Products, Inc.

IT IS the general opinion of nearly every aircraft manufacturer that the greatest potential market for the small open airplane is among private owners and industrial concerns; the latter because of the advantages claimed for the airplane over other forms of travel in enabling executives to keep in personal contact with their branch offices. Consequently, from the designers' drafting board, through the production sales service and all other departments, to the president's office, the maximum activity of all is being directed toward developing a plane which will meet every demand of the present and future owner.

In the meantime, however, there are other factors which are being overlooked and will tend to retard the growth of corporately owned planes for executive use unless remedied promptly. I can list at least one that I mean by setting forth some of the conditions (provided) for handling the transient flyer, that I found at 24 airports while on a recent trip throughout the midwestern northwest and west.

The primary purpose of my trip was business, although an equally important reason was to study facilities provided at the landing airports throughout the western half of the country for serving the planes of transient flyers. I was particularly interested in learning just what conditions a business executive would meet who employed an airplane for keeping in personal touch with his branch office representatives or plants of his company.

The circumstances under which I made this trip were propitious, except in several instances, which I shall point out later, for meeting and studying the actual conditions the transient flyer will meet on a cross-country flight.

I had lost three weeks in which to visit our distribution in thirteen states. Therefore, it was necessary to employ a plane and travel on a pre-arranged schedule that was worked out before I started. It was so arranged that I would be back in Cleveland at our home office, within the time limit.

The plane was a six-place Stinson Detroiter, fitted with a 200-hp. Whorlwind. Thus it can be seen that in addition to the length of time I was permitted to be away from the office, the plane, engine and other conditions made my trip almost negligible with that respect any executive will experience on a similar journey.

There was but one way in which conditions favored me. At several of the airports visited, the operators of new airport depots had been notified by wire the hour before we expected, and they were on the lookout for us. Also, I believe my position as president of the Thompson Aircraft Corporation, went me many courtesies.

Flying with me was one of our most experienced pilots, Edward L. Preston. We departed from Cleveland at noon, Sunday, March 16, in order to spend the night in Saint Louis and be on hand for an early appearance Monday morning. We arrived back in Cleveland Friday afternoon, April 4.

In the course of our trip I visited in many at three airports in one city. The reason for this was, of course, to observe just what facilities were available at each for the transient flyer traveling as I was traveling.

Of the 24 airports visited, only eight were equipped to, and actually accept our plane as a private, efficient business—such as I believe the transient flyer, whether an executive or pleasure, has a right to expect. The equipment and attention received at five others might be classed as fair. The service given at the remainder was very poor.

Here is an example of the treatment accorded us at one airport:

It was our custom, before landing at a field, to circle about and pick out a likely landing hunter where we might have our plane and engine checked over and take on gas and oil. At the particular airport in mind, we noted a banner with the word "Visitors" pinned on the roof in large, red letters. This seemed a cordial invitation and we felt quite certain our treatment would be most courteous and prompt.

We landed, taxied up in front of the hangar with the word "Visitors" on the roof, and reared up our engine to attract an attendant. No one came out. We reared the engine up again, without success in attracting the attention of anyone. We reared the engine up a third time; but apparently there was no one in the hangar.

I then climbed from the plane, determined to have a look around and see if I couldn't locate someone. Back to the rear of the hangar I took a narrow path, scolded with his feet on a workbench, reading a popular thrill

story magazine. He looked up as I approached but made no move to see what I wanted. When I requested my gun oil, he went about his work in a listless manner, and with apparently an utter indifference as to whether or not I ever visited his hangar again or not.

In all we lost nearly three-quarters of an hour at this one airport as taking on fuel and oil. This service should not have required more than half that time at the most.

One other observation will give you a view of conditions encountered at a number of the fields:

Upon landing we beamed up in front of the hangar as had peaked out from the air at being possible the best of the port for our purpose. Then we noticed our practice of revving up the engine to attract an attendant. We repeated this several times but without success. We then moved up to another hangar, revved up our engine two or three times, as in the first case, but again we failed to attract an attendant. We waited until the whole row of hangars—several in number—repeating the procedure of revving up our engine in front of each one but that appeared to be a deserted airport.

Finally I climbed from the plane and went in search of a mechanic or attendant. And I did a lot of walking through mud before I at last located a man who could help us. At this airport we lost fully a half-hour more than we should have.

At a third field, it is possible that we might have gone as far as to secure gas and oil and have our plane gone over but it was not for my position as head of a transport company in the industry. There were but four hangars on the field. Three were owned by private individuals or small night-seeing and landing operators, who had no facilities for serving planes or motors. The fourth was owned by a large passenger and mail transport operator.

I requested the services of a mechanic at the latter to inspect my plane thoroughly and have it completely painted and oiled. The manager of the base informed me that this would be impossible as they were permitted to work only on company planes.

It thus makes my identity. The service rendered was guaranteed, but they were very particular to express upon me the fact that it was only because of my connection in the industry that I was granted this favor. The manager of this hangar informed me also that his company felt transport business too unimportant to bother with. (Yet, I observed that the men on duty there were standing around idly, merrily with no work to keep them busy.)

Only as a few more instances were there attendants at the airport waiting to welcome us as we taxied up the field after landing. In most cases one received the impression that the transient here is unwelcome because he is left to shift for himself and shown very few courtesies.

Classified airmen maps were available at a majority of the airports. But nearly every field lacked the equipment for supplying the pilot with up-to-the-minute meteorological information. A number of the ports depended for this information on weather maps of the entire country, mailed to them daily by the United States Government Weather Bureau. Others have only a wet and dry bulb thermometer and wind vane. At only eight did I find the ports equipped with anemometer, a distilled wet and dry bulb thermometer, a recording barometer, a glass anemometer for determining the velocity of wind, a windmill gauge and the other instruments essential in steering a complete picture of local

meteorological conditions. Thus we were often forced to be our own prophets and guess what sort of weather we would encounter before reaching our next port of schedule.

Avoid from the factors at the airports which pertained purely to flying, there were other things lacking at a majority of the fields which make the journey of a cross-country flyer as much a hardship as a pleasure.

Handicaps: comfort facilities for flyers and passengers were very noticeably lacking at the ports visited. At some fields there were none at all. One of these is a schedule stop for a large passenger line. At others, everybody depended upon a single rest room. Only a scant half dozen had the facilities one would expect to find at a modern airport.

The inconvenience of traveling downtown from the airports was felt. In very few instances was transportation available at the fields. We found it necessary to make considerable time sitting around hangars, while waiting for taxicabs to come from town to take us back. Only on one instance was a rail service available. A branch of a Drive-Your-Self system was located at the airport.

A number of other minor factors were noticed which most tend to discourage the executive, politician, or itinerant from using his own plane in traveling across country—if they experienced the same treatment as I did.

Had we found it necessary to have any work on our plane at airports, other than replacing a spark plug, repairing the alternator and other minor jobs, or had weather conditions been anything but almost ideal during the whole trip, I would have been unable to complete our journey in the allotted time. However, with conditions as they were I kept me moving almost constantly to complete the trip in the time allowed. But I was unable to spend as much time with our distributors as I should have.

Thus preceding paragraphs may make it appear that I am thoroughly discouraged with cross-country flying and would hesitate to use my own ship again as a weekly trip. Frankly, I was very much disappointed in the conditions as I found them. However, I am more familiar with the problem the industry has been facing than the average man who might be using a plane or business—I am inclined to be more lenient.

Since my trip, however, I am more convinced than ever that the airplane will play an extremely important part in carrying business executives and salesmen over their territory in the future. Salesmen and others who are required to do considerable traveling through out an extensive territory will find a company-owned plane both efficient and practical for the purpose—after a number of proven conditions are bettered.

Prompt, efficient and courteous service, which can be secured almost everywhere, has been the keynote or which every manufacturer of a mechanical machine or implement has built his success. Automobile manufacturers who neglected to establish a network of well equipped dealers and service garages throughout the country failed to survive, or they were slower in advancing the service attained by those who first developed such a net work. The same will be true in the aviation industry unless conditions are altered.

It is up to the aviation industry as a whole to rapidly present conditions for determining the efficiency of its products and more efficient and courteous attendants!

DESIGNS AT THE NATIONAL AIR RACES

By Leslie E. Neville

Technical Editor of AVIATION

Airplane designs, particularly those of the contesting machines at the Chicago National Air Races, showed little originality, most of the designs being developed along the same lines as previous racing craft. There were, however, a number of technically interesting aircraft to be seen on the field at various times.

WHENEVER a large group of airplanes is gathered together, there is an opportunity to make observations of their type and technical features in an effort to determine the tendencies in aircraft design. While no attempt is made in this article to make a numerical study of the group because of its constantly fluctuating numbers, random observations of some of the more interesting machines are presented.

Airplanes at the National Air Races usually fall into three general classes: contestants, demonstration machines of various designs, and visiting planes. Of these, we will be concerned mainly with the first two groups because of the fact that the last category is merely a representation of conventional types.

Considering the contesting planes as a group and particularly those participating in the Thompson Trophy Race, it is interesting to note that, although attempts at

efficiency and high speed seem to have been made in the direction of the monoplane, the actual winner was a biplane. The use of a minimum of wing area and a tailplane toward the rear of the wing section, notably the M series, are the principal characteristics of the contesting planes at a given time.

One of the interesting developments brought about by the extensive use of low pressure tires or air wheels, is a change in the general form of landing gear which is occasioned by the fact that in many instances no shock absorbers are employed with the use of these tire units. The new landing gear which were seen on many of the contesting planes, suggest in general appearance the old cross or straight nose type of a few years ago. One of the principal disadvantages, that of the necessity of shock absorbers, being obviated by the use of air wheels, it is possible that this landing gear form may come into general use again. In most planes, the cross axle was approximately strengthened with the object of providing additional lifting surface, and supported at the ends by two struts attached to the fuselage.

The need for cockpit enclosures in the high speed airplanes has been met by a number of sliding windshields of the type used in the Lockheed Sevan and Traveler 5 airplanes. Coverings of the M A C A and Towered wing types also were employed in large numbers.



A United group of airplanes on the field at the Chicago races



Above: The Laird "Mach-ten" powered with a Pratt & Whitney Wasp Junior engine before trials at the Ohio Airfield at the Ohio Airfield.



Above: Landing gear, view and internal wing structure of the Walter-powered McDonnell "Doodle Bug" as it was presented at the Ohio Airfield.



Left: George showing landing gear and other features of the Walter "Doodle Bug" powered in the National Air Races, 1937. A front view of the plane which was powered with a special "Twin-engine" engine.



Above: Viewed from above, the Walter-powered McDonnell "Doodle Bug" showing the high degree of aerodynamic efficiency of the landing gear.



As usual supercharging played an important part in the winning of some of the races.

From the standpoint of novelty there was nothing comparable to the Taveler mystery plane of the 1929 races. There was, however, an increased proportion of low-wing monoplanes participating in the scheduled events, indicating a tendency toward this type in the design of high speed craft. Probably the most interesting part of the program was the group of airplanes consisting the demonstration class, notably the Walter-powered variable wing plane, the McDonnell "Doodle Bug" and the three autogiros. These unusual craft were put through their paces daily as a regular part of the program.

The Walterman machine is a normal low-wing cabin monoplane except for the method of mounting landing gear and wing panels. The landing gear track is usually wide, being 13 ft in a 40-ft span, and the wheels are mounted rigidly in the wing panels, and enclosed in streamlined fairings. Wing panels are hinged to dissuade stabilizers with the hinge line set at an angle of about 25 deg. to the lower longitudinal in the horizontal plane. The wings are freely hinged so that the dihedral and incidence can be changed, the incidence change resulting from the aerodynamic of the hinge line. Rotating wing struts are of the inverted V type with Grass shock absorber units incorporated in such a way that the landing shock is absorbed at this point. The position of the wing panel, with reference to the fuselage, is controlled by compressed air furnished by an engine driven of the Heywood type together with the necessary tanks. An eight-inch travel is provided in the shock absorber units and the dihedral range is from 0 to 15 deg. The incidence ranges from +25 to -15 deg. In addition to control surfaces exposed from changing the position of the wing relative to the fuselage, the retractor change a condition of automatic lateral and longitudinal stability.

In connection with the variable wings, a landing sled somewhat suggestive of war-time European practice, has been developed. This sled is hinged and fitted with a shock absorber unit at its rear attachment. It is to be used in conjunction with the wing in landing. As soon as the plane touches the ground, the wings and wheels can be raised, throwing the entire weight of the plane on the sled which rapidly carries forward motion. The Walterman plane is powered with a Kinner C-5 300-hp

engine, has a weight empty of 2050 lb. and a gross weight of 3250 lb., with a wing area of 282 sq ft. The wing section is a Göttinger 398.

The McDonnell "Doodle Bug" and the autogiros were intended to demonstrate the principles of quick take-off and climb at high angle of attack and vertical landing, respectively. The "Doodle Bug," which has been described in *Aviation* in connection with the Gagebrook Safe Aircraft Competition, is a low wing open monoplane embodying the use of leading edge slats and trailing edge flaps.

The autogiros demonstrated under the auspices of the Fieseler-Creva Company have been gradually improved and proven to be an exceedingly interesting development. These machines were flown daily. One of these had the special tail developed to facilitate starting the rotation of the rotor, and a more recent model had a mechanically started rotating system.

The mechanical self starter on the latest autogiro consists essentially of a shaft and clutch, the shaft being driven by the engine and the clutch enabling the pilot to disengage the rotor system from the shaft. While this arrangement does not bring the rotor system to its normal rotating speed, it is sufficient to insure starting. Among the other features of the autogiro in its most recent form is the landing gear designed especially to absorb the shock of vertical landing. This gear is of rugged construction and a travel of approximately 18 in. is provided.

Participating in the group of competing planes, the first in order of importance is probably the winner of the Thompson Trophy Race, with a speed of 201.91 mph in the Laird "Mach-ten" (1C-DW 380), a single bay biplane having an overall length of 19 ft, an overall height of 6 ft 6 in., upper wing span of 21 ft, and lower wing span of 18 ft. The chord of the upper wing is 42 in., while that of the lower is 36 in., gap, 39 in and stagger, 21 in. The upper wing is set in an incidence of 2 deg. while that of the lower is 23 deg. The upper wing is flat, while the lower dihedral is 14 deg. There is no sweepback. An M-6 strafe section is used.

The weight of the airplane empty is 1380 lb., while the gross weight is 1895 lb., with a wing area of 112 sq ft., of which 92 sq ft. constitutes alar area. Wing loading was 16.9 lb. per sq ft. and power loading, 4.23 lb. per hp. Fifty gallons of gasoline and seven gallons of



The Wright Waterman carries the motor plane with its designer and pilot into the air landing gear trial. The power plant is a Liberty C-1 engine.



See-also 4000 construction of the Waterman plane.



Highly absorbent steel and variable wire mechanism of the Waterman machine.



The struts and wire mechanism used in the Waterman machine which was flown daily as a part of the program.



The Curtiss powered Great Lakes biplane flown by Charles Ryan.

oil were carried. As indicated previously, the landing gear was of the straight axle type with Goodrich Air wheels.

The power plant is a Pratt & Whitney Wasp Junior having supercharger impeller geared at a ratio of 30 to 1 and developing approximately 470 hp. at 2,400 r.p.m. The engine was equipped with a Hamilton Standard Propeller set at a pitch of 22 deg.

The second place in the Thompson Trophy Race was taken by a Traveler Mystery S low-wing monoplane of the type recently described in *AVIATION*, while the third place was taken by the Howard Special, which was outstanding for its performance in several of the other contests. The Howard Special was designed by Ben. G.



Landing gear of the Howard Special. The wheel is 15 in. in diameter and 15 in. in width.



Howard Special Mystery S monoplane piloted by Frank M. Howard of the National Air Race. Note model number.

Howard of St. Louis, assisted by Gordon Israel. It is a low-wing monoplane of an especially clean design, powered with the Wright Gipsy engine, and having a weight empty of 635 lb. and a gross weight of 900 lb.

The Howard Special had a wing span of 30 ft. 1 in., an overall length of 17 ft. 9 in. and a wing area of 63.25 sq. ft., enclosing the streamlined surface used as a fairing for the axle. This surface is built to the M-6 airfoil section and has an area of 3.75 sq. ft. The M-6 airfoil section also is used throughout the wing. Structurally, the airplane is conventional.

Two other airplanes were designed especially for the race and test flown successfully but not with sufficient success during the race. One of these, the Rider B-1 flown by Loren Macready, a light low-wing monoplane powered with the inverted Menasco Prairie engine, was somewhat similar in general design to the Howard Special. This plane had a 20-ft. wing span, was 19 ft. 6 in. overall length, had 60 sq. ft. of wing area and weighed 875 lb. gross. A Clark Y-15 airfoil section was employed.

The second of these planes was the Curtiss machine, designed for Captain Andrew Page of the U. S. Marine Corps. This airplane was a standard Hawk model of five years ago, which was considerably modified for the race. The principal modification was the removal of the lower wing and replacement of surface indicators in the upper wing. A special two-member landing gear of

exceptionally clean design was developed and the Curtiss engine was modified to operate at a compression ratio of 8.31 and supercharged in such a manner that it developed approximately 800 hp. Both of these airplanes showed evidence of good performance in their test flight.

Returning to the light plane class, there were two interesting contributions by the North American Company of Chicago. One of these, the Canard Ball, is a low-wing monoplane having the latest redesigned Hush-Linker engine, and the other a super powered, powered with a Bristol Cherub engine.

Concerning the airplanes constituting the waiting machines at the race, there were a number of interesting additions to the category of light single seater. Among these are included the Curtiss E-2, powered with the Anzani engine and the American Eagle, powered with either the Anzani or the Salsbery engine. The Curtiss Canard powered Bellanca "Air Bus," the Northrup Alpha, the Parnis Crusier, the Bessie non-engine transport, a Richfield Stinson biplane, powered with a J-60 Wright engine, equipped with a McLeod reversible propeller, and the new Verville Trainer, were among the more interesting designs to be seen.

Space prevents a detailed description of the foreign planes participating in the daily program. These, however, were of the high performance type and did considerable work in the hands of their pilots.

HOW CHICAGO TOOK THE AIR RACES

By Charles F. McReynolds

Pacific Coast Editor of AVIATION

THERE has been much questioning among leaders of the aviation industry during the past few years as to just what good the National Air Race meets do for the aviation industry. This question is still open to much controversy. There is one significant phase of the race meets, however, which can be definitely determined, and that is the good which they do the aviation industry in the immediate locality where they are staged.

In an effort to check the effect of the 1930 National Air Race meet upon the approximately three million people in the Chicago area, and in order to get the composite reaction of the three hundred odd thousands of people who pass in various ways the writer conducted a personal survey of representative people. Interviews were obtained with air race officials and Chicago civic leaders, with bankers and with factory workers, with vendors, suburban, and coasting pilots, with small boys, young men, old men, and old women (no young women were located at all of them, with few exceptions, were wearing knit costumes and puffing up and down in front of the stands as lady pilots). Conversations were held with people who had never flown, were about to fly, or had just departed from their first flight. We looked at news columns, listened to the radio and even read the newspapers in an effort to find the sensational phase of Chicago.

To my great approval of the race meet and confidence in the future of aviation was unanimous among those interviewed in putting it exceedingly mildly. The attractiveness of the meet, in the neighborhood of four hundred thousand paid admissions, in the most eloquent expression of Chicago's acceptance of the aerial program, for the air meet had more stiff competition in the matter of red-hot interest in the major league baseball games and horse racing events being staged during the air race period. As one of the society vendors expressed it, we

were staging the air races in a baseball town. On course another factor which complicated to the difficulty of drawing record crowds to the air meet was that Chicago's citizens found it necessary to travel almost up to Waukegan in order to reach the airport, the distance being 25 miles from the Loop.

If the meet accomplished nothing else for the Chicago district they succeeded in exhibiting seventy leading Chicago men and an additional twenty groups of representative citizens from twenty towns around Chicago to put up five thousand dollars apiece in underwriting the affair. Certainly men are not going to put good hard cash on something, during this supposedly dull business year, unless they are best and told in sympathy with the project, and what is more important, unless they feel that they are at least going to get back their original investment. There is a vast reservoir of wealth and of individual personal financial power in the Chicago territory, but one difficulty has been tapped in support of aviation, and the further influence of which should be felt in the next couple of years as this support is extended to commercial phases of the industry.

A further demonstration of the civic astronomical good accomplished was evidenced in the constant and un-

There has been a great deal of speculation in the past about the effects of air races and aerial exhibitions on the public. To replace guesswork by first-hand information, Aviation commissioned Mr. McReynolds to investigate and report. The carefully considered conclusions here presented are his own. Some of them give indications radically different from those accepted in Aviation's editorial pages in the past, and even in this issue. The apparent conflict between Mr. McReynolds' observations and the opinions of the writer of the editorials are, however, explained in another place. The subject of what a race meet or exhibition should include, and of what the bystanders may think about it all, is one of very lively interest and great importance to the industry, and we especially invite opinions from our readers for our correspondence columns.

Enthusiastic Chicagoans share the joys of watching from overhead the race starts on the opening day of the National Air Races



possessed plea to the people which were broadcast by radio and newspaper during the air race period, seeking public support for a great program of airport development in the vicinity of Chicago. Certainly these people who traveled the many miles out to the scene of the airport cannot now fail to realize Chicago's dire need of better air terminal facilities closer to the Loop district.

Still another factor which is bound to intensify contribution to the increased acceptance of commercial aviation by Chicagoans was the extraordinarily intensive promotional effort which was staged to attract people to the race program. As justice to Clifford W. Hendon and his staff it must be said that this was certainly the best promoted air meet which has ever been held. In fact, we cannot remember any event, even a war time Liberty Loan drive, which was so intensively backed by every conceivable publicity device. The entire nation must have been drained of its model airplanes and aeronautical equipment in order to supply the exhibit area in every Chicago hotel, department store, drug store, cigar stand, and anywhere else that posters, banners, notices, announcements, or displays of model planes, propellers, engines, planes and equipment could be shown. The radio, newspapers, street banners, and flags on all the taxicabs lively alerted aviation to everyone within the city's environs. Certainly the people of the Chicago territory are now at least no longer just our own airplane enthusiasts that they have ever been before, whether they attended the meet in person or not.

Returning to the scene of the air race program, and speaking more specifically of the reactions observed among those present at the events, we can offer the pre-dominant trends of thought for what they may be worth. Of even greater importance than the opinions obtained by direct questioning or purposeful eavesdropping, is the record of air passengers carried to and from, or at Curtiss-Wright-Roydsdale Airport during the race meet. Five hundred people flew in or from the race field via the Curtiss-Wright auxiliary service which plied between the Chicago lake front and the airport

Another fifteen hundred people patronized a bus, bus, busplane service which operated up the lake, across to Sky Harbor, and then on to the airport by plane. Still another one thousand people took the three dollar joy hops which were a regular evening feature of the race program. That is a total of some eight thousand people or more who flew in a direct result of the air races, most of them for the first time, and they liked the experience and now crave more of it, particularly a longer flight. Thus it is reasonable to suppose that within the next year a great number of the eight thousand advised during the meet will patronize some of the transport air lines now operating.

Not only did these thousands of people express their enthusiasm for flying by actually taking a flight, but they showed that the general public is now differentiating clearly between mass and mob flying and commercial operations. On the evening after Capt. Arthur Page's tragically crashed in full view of the packed stands the people stood in line until after nine o'clock at night to fly in the Curtiss-Wright Fords, Robins, Travelers, Commodore Aunts, and the guest Concor. On one evening it was necessary to refund \$500 for lack of flying equipment to handle the crowds. When questioned on this matter they were all in accord in saying that air crashes did not adversely affect their confidence in the safety of commercial flying. When questioned as to why they fly at all most of them either directly stated or indicated that the sight of so many planes in constant and violent maneuvers had made them become airplane conscious and desire to look at the world from up above. When asked of the spectacular amazing exhibitions did not tend to frighten them away from flying and make them nervous they were unanimous in saying that the sight of planes being constantly stalled without mishap only served to give them added confidence in their

ability to take an ordinary straight-away flight without untoward results. Then possibly for the first time in the history of the industry, we have direct proof that it is a properly arranged program starting on Sunday morning to encourage flying by those who have not previously flown. Certainly future national air races and other large air race events should take advantage of this demonstration and plan the most intensive stimulation of aerial joy-riding in connection with the more direct phases of their program.

A less satisfactory phase of the joy-riding at Chicago was that it is evident that the lay public does not yet differentiate between safe and unsafe commercial flying. To them all commercial flying is now comparatively safe and they are willing to give themselves up to the services of the operators. This throws a distinct burden upon the industry to strive even more faithfully than ever before for consistently safer commercial flying. We should not permit our desire to cater passengers to overlook our judgment of what constitutes safe conditions under which to fly. Without doubt some of the commercial flying at Chicago was of a distinctly hazardous nature. Places were taking off simultaneously by the dozens at times, and in various directions, while other planes were landing with extreme close proximity. Night operations were conducted under conditions of fairly dense haze and when numbers of other planes were in the air at the same time and flying in all directions. To many members of the industry on the grounds and in the stands that all proved the absence of considerable apprehension, and we cannot be too thankful that there was no disastrous crash of a commercial airplane during the meet, which would have proved many times more detrimental to the industry than all of the unfortunate race crashes together.

For the air race program staged at Chicago it must be said that while it proved at times exceedingly boring for blood members of the industry, the lay public heartily "ate it up." Approval of the events seemed spontaneous on every land and all seemed to feel that an opportunity to see high powered airplanes in the air, on the ground, and in the stands, they had had their money's worth. Nevertheless a close observer of the crowds became impressed with the fact that the audience was chiefly looking for magic crashes or hair-bending escapes, rather than appreciating the real excitement during much of the steering, racing and formation flying.

It was also of great interest to note how the enthusiasm of the audience increased even during the most thrilling events, when the announcer broadcast the latest results of hair-bending maneuvers. It was evident that aviation and air races, while interesting to the public, was by no means an all-absorbing passion with them. Perhaps the highest compliment paid to the air races by any spectator was that passed during one of the most thrilling events of the Thompson Trophy race when someone remarked that the event was almost as good as a horse race. Nevertheless the final reaction of the crowds to all phases of the program proves definitely that they are interested and can be interested in closed course races; a matter which has long been considered doubtful. Close appreciation was shown during the various free-for-all, particularly the Thompson Trophy race, a couple of the women's races, and most of all of the events in which B. O. Howard competed with his little white racer, which caught the fancy of the crowds from the start. Much should be made of the closed course

events in future and some featured free-for-all should be staged each time. If racing teams can be organized by various wealthy men it will do much within the next few years to equalize the possibilities of public interest. It is still evident, however, that public interest centers largely in exhibitions of stunting. In this connection it was apparent that the crowds preferred breath taking but more or less meaningless exhibitions of close-in stunting such as that of Dornier, who did little more than zoom down past the stands as though in an effort to see how close he could come to the ground without winging of his landing gear or taking the wings from the planes of some of his foreign competitors watching their turn to go aloft. They did appreciate Ackerly's masterful "every figure" in which he flew just off the ground, and much of the time so it with some or several parts of his plane touching, but the interest was chiefly for the human appearance of the flying and there was little realization of the difficulty of the test or of the material strength which was being drawn. Likewise there was much interest shown in Al Williams' fabulous stunt performances, which were staged at a mile altitude above the field.

Interest was more intense in freckle planes and in new types of planes than most officials and members of the aviation industry seemed to realize. The crowds buzzed with story and comment whenever the Bellanca Air-bus or the Bendix plane took the air, and showed the most intense interest in such new designs as the Northrop Albatross plane, and the Sikorsky amphibian, new to most of those present. It is to be hoped that at future events a more direct effort will be made to show new types of commercial planes and the exhibition of such planes at air races should be concentrated in every way possible. One suggestion is to have new planes of every commercial type on the field lined completely around the field in a ground airplane parade at some appropriate time during the program, after which they could take the air one by one for one flying circle of the race grounds, during which the announcer would give the audience a brief description of the type.

Great interest was also shown in freckle or radical airplanes such as the Waterman, McDonald "Doofting" and the Autogiro. These are a great many more freckle planes in the country that were not shown and if more definite attempts were made to encourage participation of such planes in the National Air Races it would prove of great interest to the crowds, help to show them that literally almost anything can fly through the air in comparative safety, and it would prove a definite stimulus to the development of new types, inspiring designers that their effort would at least have a showing and a chance to win popular acclaim.

As stated at the beginning of this article, approval of the 1939 National Air Race program was unanimous and enthusiastic by the lay public, and from the standpoint of a show for the entertainment of the people it was an unqualified success. There were many detailed criticisms of the way that many things were handled, the point being that while the public was satisfied with what they are the resources of the aviation industry are such as to have made an even more amazing and instructive program possible. That, however, is another story and the race management is to be complimented upon having staged a race which has reflected the greatest credit upon the aviation industry as well as its effect upon the people of Chicago is concerned.

THE AIRPLANE WEIGHT COMPLEX

By A. A. GASSNER

Chief Engineer, Fisher Aircraft Corp. of America

ONE of the essentials of airplane design is the treatment of the weight problem. To design a plane around a given engine with a maximum of dead weight and a maximum of useful load, at the same time satisfying demands for strength, of all structural and control parts, is indeed a problem.

The finished airplane should, of course, exceed in performance all machines of the same class previously built by the same concern, and meet at least equal competitive designs.

Commercial planes can be classified into three groups: A—Mailplanes carrying only pilot and mail or express matters. B—Training and sport planes of the open cockpit type. C—Passenger transport planes of the cabin type.

In this paper we will consider only the latter type in detail, although the basic principles are of course able for all kinds of airplanes.

In the field of airplane design we find that most designers are very free in giving information as to wing areas, control surface areas, number and horsepower of engines, and such facts. With but a single exception, Mr. C. Dornier, we have never seen statements given as to any designer on detailed weights of his planes. Mailplanes and sales literature contain data on the weight empty of the plane, but as a rule this data appears later in the information as to what equipment and furnishings are included in this weight empty is lacking.

In treating scientific or technical problems one of our

A very sensitive spot in the consciousness of an aeronautical engineer relates to the weight breakdown of his airplane. There are obviously various reasons for this, some of which are sound. (In the present article Mr. Gassner gives freely of his vast store of experience, with the result that this is possibly the first complete weight schedule that has been published for one of the giant airplanes and is undoubtedly the most detailed comparison of weights that has been submitted to the industry by any single manufacturer. We publish this with the hope that our readers will profit and others may follow the example set by the author.

always incline to generalize. However, one should, as far as possible, accumulate a large number of particular instances before attempting a generalization and thus attempt to discover the cause that underlies that particular collection of similar instances.

We have available only the data on our own previously constructed machines, and unfortunately have to generalize on a rather limited number of particular cases. It is hoped that the question brought up here will have a stimulating influence in persuading other airplane manufacturers to publish their experiences with this problem.

The automobile industry is in a different position as to such trade secrets. It has none. Every concern buys and tries out models of the other manufacturers and I believe that the results prove profitable to all. Unfortunately the financial questions prohibits the same methods

Table I

	Engine, 4-cyl. Ford	Engine, 4-cyl. Ford	Engine, 4-cyl. Ford	Engine, 4-cyl. Ford	Engine, 4-cyl. Ford
	1000 cc.	1000 cc.	1000 cc.	1000 cc.	1000 cc.
	Wt. Empty	Wt. Empty	Wt. Empty	Wt. Empty	Wt. Empty
Group A					
Weight of empty airplane (without engine)	14.4	14.4	14.4	14.4	14.4
Group B					
Weight of empty airplane (without engine)	22.2	22.2	22.2	22.2	22.2
Group C					
Weight of empty airplane (without engine)	46.8	46.8	46.8	46.8	46.8
Weight empty 1000 cc.	1.100 lb.	1.100 lb.	1.100 lb.	1.100 lb.	1.100 lb.
Weight empty 1000 cc.	46.8	46.8	46.8	46.8	46.8
Empty weight	1.100 lb.	1.100 lb.	1.100 lb.	1.100 lb.	1.100 lb.

for the airplane industry, and the airplane engineer is not able to check up on his competitors as is the automobile engineer.

We will show that three items among others influence the weight of the plane:

Demerits and appointments of the fuelage or stow necessary for the comfort of the passengers; demands on fuel and oil on capacity of the tanks and on cooling and operative facilities as made when the engine type, and the cruising range are given, and the necessary structural safety

We will endeavor to show that the weight of a plane is predetermined to a very large degree when we choose the engine type and its, over all dimensions of the plane, and that greatest care has to be taken in this respect. Thus that explains why new machines of designers having long experience must be and that a plane speedily fired is most always better in general designed for a different engine with a more power.

We would like also to point to the essential necessity of choosing the right kind of material and design details

The designer and manufacturer of the commercial transport plant has to solve a difficult problem. He must provide all the necessary equipment the modern traveler demands and still keep the weight of the plane as low as possible to ensure good performance—a problem which does not exist in any other relevant technical branches of manufacturing or construction, where

[illegible]

Light castings	10	30	40
Diagnose metal parts	10	30	12
Find & repair defects	10	30	40
Cover mill grinding	30	30	10
Cover mill machine	20	20	12
Cover lathe	10	30	18
Check & correct assembly	10	30	12
Inspected & kept on	1	10	10
Engine (over)	10	30	30
From engine to machine	10	30	10
Machine (over)	11	40	30

Total gross BHP	411	1 500	1 421
Weight empty	3 230	7 150	14 500
Power/Weight ratio of installed engine	12.7	21.0	9.8

By selection of engine we already have circumscribed

Table B3 (Group 4) Weights Outside of Rodgers's Street Bathouse

[illegible]

Table 10—(Group E) Weights to which the Designer Has Assigned Influence

Temperature (°C)	ρ (g/cm ³)	α (cm ² /s)
10	1.03	1.0
20	1.04	1.0
30	1.05	1.0
40	1.06	1.0
50	1.07	1.0
60	1.08	1.0
70	1.09	1.0
80	1.10	1.0
90	1.11	1.0
100	1.12	1.0
110	1.13	1.0
120	1.14	1.0
130	1.15	1.0
140	1.16	1.0
150	1.17	1.0
160	1.18	1.0
170	1.19	1.0
180	1.20	1.0
190	1.21	1.0
200	1.22	1.0
210	1.23	1.0
220	1.24	1.0
230	1.25	1.0
240	1.26	1.0
250	1.27	1.0
260	1.28	1.0
270	1.29	1.0
280	1.30	1.0
290	1.31	1.0
300	1.32	1.0
310	1.33	1.0
320	1.34	1.0
330	1.35	1.0
340	1.36	1.0
350	1.37	1.0
360	1.38	1.0
370	1.39	1.0
380	1.40	1.0
390	1.41	1.0
400	1.42	1.0
410	1.43	1.0
420	1.44	1.0
430	1.45	1.0
440	1.46	1.0
450	1.47	1.0
460	1.48	1.0
470	1.49	1.0
480	1.50	1.0
490	1.51	1.0
500	1.52	1.0
510	1.53	1.0
520	1.54	1.0
530	1.55	1.0
540	1.56	1.0
550	1.57	1.0
560	1.58	1.0
570	1.59	1.0
580	1.60	1.0
590	1.61	1.0
600	1.62	1.0
610	1.63	1.0
620	1.64	1.0
630	1.65	1.0
640	1.66	1.0
650	1.67	1.0
660	1.68	1.0
670	1.69	1.0
680	1.70	1.0
690	1.71	1.0
700	1.72	1.0
710	1.73	1.0
720	1.74	1.0
730	1.75	1.0
740	1.76	1.0
750	1.77	1.0
760	1.78	1.0
770	1.79	1.0
780	1.80	1.0
790	1.81	1.0
800	1.82	1.0
810	1.83	1.0
820	1.84	1.0
830	1.85	1.0
840	1.86	1.0
850	1.87	1.0
860	1.88	1.0
870	1.89	1.0
880	1.90	1.0
890	1.91	1.0
900	1.92	1.0
910	1.93	1.0
920	1.94	1.0
930	1.95	1.0
940	1.96	1.0
950	1.97	1.0
960	1.98	1.0
970	1.99	1.0
980	2.00	1.0
990	2.01	1.0
1000	2.02	1.0

Table 5—Desired Ratio of Young Folgers to Old

[illegible]

More interesting is the way of increasing cruising speed. The average engine to be flown without refueling is about 800 mi. If the plane has a cruising speed of 120 mi and is equipped with a single Wasp engine running at about 1600 r.p.m., the fuel consumption is 19 gal. per hr., the duration of flight is 4.25 hr. and the necessary fuel capacity therefore 79 gal. If we build the tank of aluminum with a weight of 5 lb. per gal. capacity, the tank weighs 40 lb. When we increase the cruising speed by 10 percent to 132 m.p.h., the duration becomes 3.79 hr., the fuel required is 72 gal. and the tank weight 36 lb. In this particular case an increase of cruising speed by 10 percent means therefore a saving on tank weight of 10 percent.

The fuel tank weight is, however, only between 2 and 4 percent of the weight empty as has been found for a great number of transport planes, and a saving of 10 percent of the tank weight is comparatively negligible in itself, as it would mean only a saving of 2 to 4 percent of the weight empty. However, these possibilities of small individual savings repeat themselves many times during the designing of new planes and are well to be remembered as they may total up to 5 or 6 percent of the weight empty.

We have seen that an increase of cruising speed by 10 percent from 120 to 132 m.p.h. reduces the amount of fuel to be carried at take off for a range of 500 mi. from 79 gal. to 72 gal. This means a weight reduction of 7 or 6 = 42 lb. for the fuel and 4 lb. for the fuel tank. The total saving of 46 lb. can be either carried as pay load, or the wing can be reduced in area. For the single Wasp engine plane which we consider here, a wing loading of around 13 lb./sq.ft. would be appropriate. We could, therefore, reduce the wing area by about 3 sq.ft., and if the wing weight is 1.6 lb./sq.ft. we save another 5.4 lb.

For this example we have thereby reduced the weight empty by the 4 lb. as calculated for the fuel tank and 3.4 lb. for the wing, i.e. a total of 9.4 lb. The aerial load has been reduced by 42 lb. of fuel, the gross weight thereby by 51.8 lb.

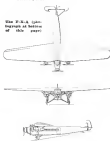
This single Wasp powered plane would have a gross



Three view drawing
of the Faber F-10
(photograph below)

weight of about 5,000 lb. and by all our careful consideration and the assumption of an increase of cruising speed of 120 m.p.h. by a full 10 percent, we were only able to save one percent of the gross weight of the plane.

Oil tanks cannot be made smaller when we decrease the fuel tank capacity. Because of the heating by oil and because of the reserve capacity necessary, we



Three view drawing
of the F-10-B
(photograph below)

cannot install tanks of a capacity of less than 3 gal. for each one hundred brake horsepower of the engine.

The only way to save weight in oil tank construction is the use of aluminum or aluminum alloy tanks instead of brass or iron plate tanks which were previously used.

FUEL and oil lines again are more or less given with the choice of the engine, i.e. at least as far as their inside diameter is concerned. We continue to use copper pipes for fuel lines as aluminum in the required small diameters is too easily damaged and more apt to crystallize. Oil lines, however, are made of aluminum tube in most of the larger airplanes. With the size of



Three view drawing
of the F-10-C
(photograph below)

the pipelines we have also given the size and weight of all pipe fittings as well as the size and weight of fuel cocks, strainers, drains, etc.

The only possibility for the designer to save weight is, therefore, by decreasing the length of the pipelines. For the oil lines this can be done by placing the tanks close to the engine. The fuel tanks are now carried in the wing in most of the machines of the class under discussion, and the distance to the carburetor is determined by a number of other considerations as for instance weight distribution and balance and cannot be changed for the sake of saving a few feet of pipeline.

We are justified in saying that the weight of the fuel and oil pipelines is determined to 70 percent or more in the choice of the engine and only the remaining 30 per cent or less can be influenced by the designer.

Cooling for aircooled engines is determined by co-operation between engine and plane manufacturer and we have found that in many cases the difficulty is to keep the engine warm enough contrary to the common conception. Weight of cooling, which is of course always made of aluminum or aluminum alloy sheet, depends therefore to a very large extent on size and power of the engine. The same is true for the exhaust system with the additional requirement of silencing means which are necessary for the comfort of pilot and passengers. On some engines the exhaust system has to be made so that exhaust gases can be used for heating up the fuel mixture or so that air, preheated by exhaust, can be supplied to the carburetor. Weights of such devices actually should be added to the engine weight, as it is most always impossible to operate the



engine without them. Closely connected with the exhaust problem is the cabin heating question, as presently all planes are now heated by fresh air which passes over the hot exhaust pipes or mufflers.

Cabin size and shape has of course great influence on design and size of cabin heater and efficient heating and ventilating is one of the many cases where consideration of passenger comfort requires additional or increased devices and therefore weight increase.

Colony floor space is determined by number of passengers carried. For each passenger a floor space of at least 45 sq. ft. and is required and the larger unadorned planet provides 6 to 7 sq. ft. These figures include the floor space under chairs and benches but not floors in pilot's cockpit, entrance compartments, toilets, galleys and luggage compartments. This requirement of floor space and the necessary structural reinforcements largely dictate the floor weights.

percent of the weight empty. If the designer is able to save as much as 10 percent of the weight of this group, he will be only saving $\frac{4}{5}$ percent of the weight empty or around $\frac{1}{25}$ percent of the gross weight. And a lightening of the structural parts by 10 percent can only be accomplished by using the most efficient designs and the best available materials.

Weight of window per passenger decreases with increasing size of the plane, as it becomes necessary to arrange three or four seats side by side and two passengers use one window.

Cabin interiors, with walk, doors, bulkheads, upholstery, soundproofing, baggage racks, chairs and cushions and a number of remote items, have to be designed for passenger comfort and become a further intricate engineering problem with increase of size of the plane. Many pounds can be saved or wasted on these items but the demands of operators and sales department are partly concentrated on satisfying the layman public.

THATF ranges therefore only the group of structural parts on which the designer's influence on weights is not limited and this group makes approximately 45%

The necessity of weight saving as a means to make the transport phase a commercial success is however explained by the following line of thought. Useful load of modern commercial planes amounts to approximately 40 per cent of the gross weight, which means of course that the weight of the empty but fully equipped plane is make up to the remaining 60 per cent of gross weight.

Only about one-half of the useful load is available on payload; the rest is made up by the weight of crew, fuel and oil, apiece, equipment, etc. If we were now to streamline efficiency 45 per cent of the weight of the energy source, we can increase the payload by 135 per cent and still have the same total weight. If we streamline the engine weight by 12,000 lb., this means the original payload of 2,800 lb. can be increased to 3,200 lb. to 2,720 lb., which means that two additional passengers or an equivalent weight in express materials or mail can be carried without additional expense. Since a passenger unit in air traffic is 150 lb., this means that the original 12,000 lb. of engine weight with a life of 3,000 hr. flying time at a cruising speed of 100 mi./hr. average means a total of 300,000 mi. of engine change; these 3,000 hr. will be increased by fully 321,000/100—amounts, of course, that our public gets results, or mileage and such, for additional available seats, and that is the only way to increase by the least weight.

From all this it can be seen that only close cooperation and understanding between all parties concerned and a slower control of weights of all parts of the airplane will have the desired effect of reducing the weight of the empty plane. A logical procedure in starting a change of a new type of plane would therefore be to first decrease the weights as definitely given by choosing the engine and accessories and by determining the weights of the group upon which the designer has based gathering



ASSUMING the necessary background in engineering knowledge, there is probably no more important element in obtaining airplane structural efficiency than patience. The value of structural efficiency has much to do with the dividend paying possibilities of a commercial airplane and a small saving in weight empty of a plane may produce a rather substantial increase in its earning capacity. These were the important points stressed in the two papers on "Structural Efficiency," presented at the fourth National Aeronautic Meeting of Automotive Engineers at the Palmer Hotel during the recent National Air Races. T. A. A. Cosner, chief engineer, Fokker Aircraft Division of General Motors Co., and Charles Ward Bledsoe, chief engineer, Pratt & Whitney Aircraft, Ltd., were the

Mr Gussner's paper was more generally aimed at the entire problem of steel as the standpoint of structural efficiency. Mr Hall was devoted mainly to the broad setting down structural weight. Both at wide engineering experience, Mr Gussner of wood and alloy steel and Mr Hall of alloy. Mr Gussner pointed out that recent airplanes, tending to produce passenger comfort in many changes in structure to show structural efficiency is a composite dynamic efficiency.

In his paper, Mr. Gussner showed that empty of a plane may be divided into three contents of approximately 35 per cent each. The designer has no influence whatsoever, the seating of fuel and oil tanks, floors, bulkhead windows, etc., representing 39 per cent

Figure 1 shows a schematic diagram of the experimental setup. A subject is seated at a table, looking at a screen. A camera is positioned above the screen. A scale bar is shown below the screen with markings from 0 to 100 cm.

Fig. 1—Diagram showing Bell method for grading areas of wing areas. Note addition to chord surfaces to chord.

WEIGHT SAVING IN AIRPLANE STRUCTURES

Many estimates have been made of the money value of weight saved in airplane structures and there is probably no more important problem confronting the aeronautical engineer. The papers herein reviewed have been prepared by two men who have had long and profitable experience in simplifying aircraft construction with this object in view.

under the influence of the designers, and the third, based on structural parts such as wing, fuselage, tail surfaces, landing gear and controls, comprising 45 per cent of the weight empty and over which the designer has complete influence. It is pointed out that a saving of 10 per cent in the structural weight could be accomplished only by a saving of 10 per cent in the gross weight, and that a saving of only a 4½ per cent reduction of the entire weight empty of the airplane, measured as the weight empty, reflects up approximately 50 per cent of the gross weight and about one-half of the remainder in payload, a saving of 4½ per cent of the weight empty, by structural efficiency, would increase the payload to 135 per cent of the weight empty, or a saving of 13½ per cent without altering the gross weight. It is pointed out that in the case of an airplane having a gross weight of 12,000 lb., of which 2,400 lb. in payload, some 320 lb. can be added to the payload, making it possible to carry the equivalent of approximately two additional passengers. Assuming average values for the life of an airplane and the average passenger weight, the increase in the payload is calculated to be 821,000 lb.

A detailed study of these three weight groups in the case of several Fokker Planes is contained in an article by Mr. Gossard on Page 317 of this issue.

Mr. Gossard stated the three characteristics of structural efficiency in airplane design as—

- 1 The choice of basic structural system best suited for aircraft material space and weight requirements.
 - 2 The choice of the kind of material best suited for the basic structure.
 - 3 The use of selected material or materials in such a way that the least amount gives the required strength.
- He showed the relationship of these three factors and the compromise that must necessarily be made in order to obtain the most efficient results in their use and indicated particularly that the present demand for comfort in transport planes is having a direct influence on the structural aspect of airplane design.

Dismissing the third of these factors, namely, the cost of materials, he traced the development of a wing spar from the solid form to the I-beam and finally to the



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Fig. 1—Diagram showing Wall method of curing gravelly areas of wing spout. Ventral air circulation is closed; moisture is drawn below.

adhesion of sections to which it is suitably easy to fasten the adjoining parts and by reducing the number of fastenings to a minimum. Wherever the design permits, power tools instead of hand tools for assembly, the advantages in cost are obvious. Types of section favorable to power assembly methods are by no means limited to angles, open channels, I beams, etc., but to the contrary include the such more structurally efficient enclosed hollow sections where these are designed especially to afford cheap connection. The remainder of Mr. Hall's paper was explication of a number of better slides reproduced from photographs taken at his Buffalo plant, and illustrating the application of his structural principles. The first of these was a section of a front or bottom construction, near the standardized parts. The fuselage is fully continuous and the stringers run through without interruption for their entire length. The method of affording continuity when passing through a standard fastening is similar for either stringer or frame and consists of the insertion of a plugged length of wireless tubing extending a short distance into the hollow part of each section to be joined where it is secured by through rivets. This rule is provided with pressed cutlery on each side that retain the seating material.

One of the most interesting applications of Mr. Hall's principles is his method of stringing right by curving the greater axis of a member in anticipation of the load to which it is to be subjected.

Figure 1 shows diagrammatically a single bay tailplane having spars thus curved. It is obvious that these spars are curved in such a way that the air loads tend to straighten them, while in the absence of flight when they are spontaneously subjected to compression. If correctly detailed, the spars will be perfectly straight when they are under their maximum intended loading, hence the secondary bending moment which forms the basis of all current formulas is in regard to the profile of the end loads only eccentricity, a disadvantage. It is interesting to note that failure occurs only at very high stress and then by a sideways bending of the spar in the plane of the drag trussing.

Instead of curving the entire spar in a cone continues to the deflection produced by the loading, another is obtained from those parts of the spar which are the bending stress and the axial stress are of opposite sign, the gravity axis of the spar becomes curved in the desired direction, thus increasing the strength of a member by decreasing its weight. The distribution of material in the spar chords is illustrated in the lower portion of the diagram Fig. 1.

One of the lantern slides illustrated the characteristics multi-tubular spar construction developed by way of the method of Mr. Hall's principles. It is observed that the desired result is the use and number of web tubes are varied. In the cut-away portions of the interrupted tubes the load is transferred gradually by each of four rivets. A "Y" form of the drag strut fitting in place was also shown which may change in joint length and the very large secondary stresses resulting from some such arrangements.

This general idea is also found in other portions of the structures of Hall airplanes. His web members are spaced along their length and the cutting away of material near their ends, curves the gravity axis in the desired way. In the actual production, a web member being 8 or 10 per cent larger at their end points than near the ends, results in a loss of 40 per cent more load being supported by a single structural unit.

In Fig. 2 is shown a number of sections developed by Mr. Hall for aircraft struts, and widely used in aluminum alloy construction throughout the country.

Practically all of them are of the closed hollow type and may be considered as tubes, combined with grips for attachment on other parts. Most of these sections, together with the general principles of their construction have been described in some detail in the November 30, 1929, issue of AVIATION. The advantages of the use of this method of construction are ease of assembly and repair. A minimum of rivets is used in building up any structure and most are made to serve more than one purpose.

Another interesting principle of this type of construction is that of full continuity of all parts at any intersection and is a most important factor in building strong rigid structures of light weight. In this connection, Mr. Hall showed a photograph of a half section of a front or bottom construction, near the standardized parts. The fuselage is fully continuous and the stringers run through without interruption for their entire length. The method of affording continuity when passing through a standard fastening is similar for either stringer or frame and consists of the insertion of a plugged length of wireless tubing extending a short distance into the hollow part of each section to be joined where it is secured by through rivets. This rule is provided with pressed cutlery on each side that retain the seating material.

The necessity of careful investigation of each member and its relation to other members is characteristic of the Hall system of structural analysis.

Mr. Hall also showed photographs of some of the special members developed for use in his plant. Among these was a gate member which performs three operations at once. At one point the plate is exposed into such other, forming a dimple. In the dimple just formed, a hole is punched and a rivet is inserted and headed flush with the outside of the plate. Each time the joint does, these three operations take place, resulting in one completed rivet and preparation for the next two rivets. It is estimated that this saving of the plating assembly time by using this machine is approximately 70 per cent.

In the discussion that followed Mr. Hall's presentation was requested on the relative net weight of taper and straight wing structures. Mr. Hall replied that the difference was small and probably did not exceed 10 per cent. He was also asked the lightest unit weight for aluminum alloy wing struts to which he replied that these wing struts were as light as 32 lb. per sq. ft. and that the highest value was 1.08 lb. per sq. ft.

Wesley L. Smith requested information about the Hall type of construction applied to fabric wing and tailplane wings, whereupon Mr. Hall replied that the full center wing could be regarded simply as the tip of an ordinary beamed wing. At this point the chairman, Mr. A. A. Mooney, asked the audience for information regarding the unit weight of center wings. Mr. Edward Wallace, of Wright Field, replied that these center wings had an observation range between 11 and 175 lb. per sq. ft., and Mr. Garland P. Post, Jr., formerly of the Alexander Aircraft Corporation, stated that the weight of the wing of the Alexander Model B was approximately 2 1/2 lb. per sq. ft. including ribs and other fittings.

When asked about the possibilities of Bellanca type aircraft construction, Mr. Hall responded that it was extremely expensive at the present time but was interesting from a laboratory point of view. He was then asked about the availability of the S. R. T. Aluminum Alloy because the Alexander Model B was made of this material. He responded that he believed that this material was being delivered at the present time to the Goodyear Zeppelin Corporation.

THE SPINNING SYMPOSIUM OF THE S.A.E.

More than eight hundred factors, some of which are not important, determine the spinning characteristics of an airplane. Six expert opinions, all based on actual experience, show a definite need for scientific investigation of these factors after the manner associated with the problem has been clarified and standardized.

COORDINATION and clarification of research results, and further investigation under actual full scale conditions are probably the most important factors necessary to the ultimate solution of the spinning problem in airplanes as indicated by the opinions expressed at the symposium on aircraft spinning which marked the Wednesday evening session of the Society of Automotive Engineers during the Chicago National Air Races.

One interested note, brought out by this symposium, is that of accurate measurement and clarification of terms related to the problem. Two of the speakers pointed definitely to the term "flat spin," while others did likewise by preference. However in standard terminology should be adopted before going further with the solution of the problem.

So far, all of whom have had intimate contact with the problem, presented views that were in many respects divergent and it is extremely unfortunate that the period of time allotted for this session could not have been extended to permit complete reading of all of the papers as well as discussions. As it was many of the readers were forced to attend their presentations and the discussion of the hour following reading of the first paper diverged considerably. It, however, that symposium has improved the importance of the above mentioned factors on the minds of those interested in the problem, it has been definitely served its purpose.

The first two papers were devoted mainly to an exposition of the experience of their authors in actual spinning problems from the standpoint of the test pilots and aerodynamic currents, while the final paper by Mr. Paul E. Week, of the National Advisory Committee for Aeronautics was somewhat more general and embraced an outline of the entire problem as it is now being studied by means of full scale flight measurements at the laboratories of the N.A.C.A. at Langley Field, Virginia. It is somewhat harder to appreciate the scope of the problem when one makes that Mr. Week said his

associates have shown that there are more than eight hundred factors affecting the spin. Many of these are negligible and a large group are known to be highly important, but by far the majority have not yet been investigated and therefore the degree of importance of this group is unknown. It is the object of the N.A.C.A. to make a systematic investigation of all of these factors by accurate measurement in full scale flight tests.

The first speaker of the evening was Leroy Carl Harper, U.S.N., retired. Leroy Harper spoke briefly of the history of the spin and its evolution through the stages of an uncontrolled, normally controlled, and unusual maneuver, the latter constituting his definition for the spin. He pointed out that at first impulses were considered to be the principal offenders but that later spinning characteristics were discovered in the maneuver.

After describing the operations necessary to put a plane into a normal spin, and stating that the flat spin usually starts during the third or fourth turn of a turn, Lieut. Harper cited the experience of various famous pilots in normal and flat spinning. He advanced as a remedy the extensive use of wind tunnels by designers and depicted the fact that there were too few competent test pilots. He also suggested that present distribution laws be abolished so wings at extremely high angles of attack and modified his paper by the statement that the wing slot is a better remedy for the spin than is generally believed.

BALANCE his presentation on his experience as engineer and test pilot for the Keystone-Learner Aircraft Corporation, Division Curtiss-Wright Corporation, Paul E. Hargrave was the second speaker in the evening session. Mr. Hargrave began his paper with the statement that the force behind the rotation of the airplane is primarily its weight, the greater the weight, the more rapid the rate of rotation. He stated that as tests it was found possible to sink enough of the useful load of the airplane to be able to perform post-stall spins without going into a flat spin. Balbut was then added at the expense of gravity to increase the weight without changing the moment of inertia about any axis appreciably. As the weight at this point was increased, the rate of rotation was increased until it reached its critical point resulting in a flat spin.

In the test described by Mr. Hargrave, the ballast was then moved from center location in various parts in the tail and fuselage, engine exhaust and center section, wing tip and in the bottom of the fuselage. Moving the ballast to the wing tips or to the engine and tail made

the spin more difficult to start. With failure at the wing tips, the number of turns for a normal spin before recovery was increased while with the failure in the nose and tail, the number of normal turns very markedly decreased. The recovery from the flat spin, in either case, was practically the same. With the weights in the center section and bottom of the portion there was no difference in the entry to the spin and the transition from a normal to a flat spin was almost unnoticeable. Recovery from a long spin was made in one and one-half turns, whereas recovery from spin, in the previous condition, required five turns. Full down elevator and ailerons rudder and ailerons were used.

All of the above tests were made with the main center of gravity location and tests were later made on the center of gravity location without changing the moments

one-half turn. Mr. Hargard stated accidentally that the stability of the airplane in normal flight, the deceleration and recovery had been considered, was satisfactory.

In the course of his experiments, Mr. Hargard discovered that the most dependable change to remedy spinning characteristics was an increase in the area of the horizontal tail. The area of this surface was increased by degrees to about 80 per cent more than its original value. After an increase of approximately 30 per cent, further increase was not effective. Increase of 50 per cent of this value reduced the number of turns required for recovery from a flat spin from five to three and one-quarter. A 100 per cent increase in the area had very little effect on the recovery from flat spin, the reduction in number of turns being five and one-quarter to four and three-quarters. Raising the horizontal surface 22 in above its normal position had no effect whatever on the spinning characteristics. A positive dihedral of 30 deg. in the horizontal tail reduced the number of turns required for recovery from three and one-quarter to one and one-quarter.

Mr. Hargard next discussed the position of the axis of rotation of the airplane as wing control. He stated that contrary to the belief that this axis passed through the center of gravity as intersected the longitudinal axis in the same plane as the vertical axis, his glass report a side force or a yaw in the spin which indicates either that the axis is in one side of the body or that the axis of rotation is not in the same plane as the vertical axis. In a normal spin, the axis of rotation intersects or nearly intersects the longitudinal axis, but it appears that when the rate of rotation had reached a certain point, it is not stable in this position.

TRACING the history of his experience with spins,

Temple N. Joyce was the third speaker on the program. Mr. Joyce told his first experience with spinning at Lunenburg, France, in the Spring of 1918, when he learned from one of the French aviators how to execute a so-called flat spin in the eighteen turn Nieuport. He criticized the term "flat spin" because of the fact that the same aerodynamic conditions might exist with the fuselage very far out of the vertical, the two conditions being exactly alike in the fact that recovery is difficult and in most cases accompanied by a reversal of stress forces. He then went on to describe certain tests conducted by him in a 1928 machine in which he learned about the characteristics of an airplane in which he was interested. These tests were begun under the lightest loading conditions and it was found that, in a flat barred roll, when an attempt was made to execute only a single roll, it was impossible to do so. The true plane had reached the stalling point, by which time it had rolled about beyond the upside down position, by which time it was too late with the existing effectiveness of the control surfaces, to retard the rotation and bring the plane out with the completion of only one full roll. Obviously, if the stick and rudder were held until the plane actually stalled into the controls reversed, the plane would pass through a single full roll with the nose dropping, yawing and rolling, and in many instances would continue on over a complete inverted position. In rolling the stick and giving full rudder if this were taken off below the yaw actually stalled, a single roll could be completed but it would be nothing more than a sloppy combination sidereel and rudder maneuver.

In an effort to have the plane execute the barrel roll successfully, a new set of control surfaces was made

with approximately fifty per cent increase in elevator area and about twenty per cent increase in aileron area. It was found that the rolling condition was but partly improved and in all instances, the plane, upon executing one complete roll, would come out rolling, yawing and pitching regardless of the opposite control position. Elevators, however, were quite effective and the spin tests were attempted.

After a number of experiments, the reversal of stress forces was noted and as further flight, this condition was allowed to continue for about 1,500 ft., in which case recovery was quite prolonged and there was no tendency on the part of the airplane to flare out.

Addition of 22 sq ft. of area to the elevators was all that was required to throw the airplane from a condition where there was no delayed recovery or several of stress forces when spinning to the right, and out of recovery to the left after about twenty-five hundred feet of prolonged spinning, to reversal of stress forces and delayed recovery to the right at 600 ft. In subsequent spins, all of which were done with the same loading condition (i.e. about 24 per cent), the airplane was made to spin in a perfectly flat attitude, with losses very high and quite delayed recovery. In this attitude, the plane rotated rather rapidly with indications of a relatively slow velocity and wings harked to the side of rotation. It developed a reaction on the tail to the rearward and to the inside of a spin. This rotation was further confirmed when the recovery effort to move the stick to its most forward position. Further experiments indicated that as airplane spinning with reverses rotation is bordering close to the delayed recovery condition and a slight change in the position of the center of gravity might make it a dangerous plane.

On the basis of his experience, Mr. Joyce concluded that an apparently normal spinning airplane might, under conditions be made to spin abnormally and a delayed recovery condition be brought about. He further concluded that the recovery effort to move the stick to its most forward position. In doing Mr. Joyce elaborated that the term "flat spin" is misleading. He added that there should be some differentiation between stable and unstable spinning. He stated that the term "flat spin" as applied to a complete airplane, taking into effect the action of the controls and also that rotation of an airplane which may be absolutely independent of any control movement once the spin has developed. He stated that in this connection, the controls should be revised to differentiate between stable and unstable spinning airplanes. He advanced the opinion that the easiest way to solve these problems related to the spin is to have them correctly defined in the beginning and that further clarification as to terminology is needed as a first step in the solution of the problem.

FOLLOWING Mr. Joyce, Garland Powell Peed, Jr., formerly associated with the testing of the Alexander Bales, told his experience with spins in an effort to remedy the spinning characteristics of the Bales. Mr. Peed did not tell his paper but spoke extemporaneously. He stated that in his analysis of the Bales problem, all previous knowledge of spin was discarded and the conditions drawn from his experience were, that first, low wing sweepback in the extreme, the low lift and in the extreme, the low lift should show no spinning characteristics. After this was done, the Bales behaved in a somewhat peculiar way. Instead of spinning, it would describe a series of

falling loops and under certain loading conditions would fall into a spin suddenly at a velocity sufficiently low to permit of safe landing. In his paper, Mr. Peed paid attention to the fact that the term "flat spin" was misleading and suggested the use of "controlled" and "uncontrolled" for "normal" and "flat" spinning. He pointed out that all spins will revert to normal flight more easily from the inverted flat spin, and stated that this was not due to any characteristics of the plane but to the fact that it is easier for the pilot to apply full opposite elevator in this position. He stressed the fact that in a straight, flat spin, the elevator is not used, the pilot does not come out of full control is applied and held, but that there are few pilots who are able to do this because of the physiological and physiological conditions accompanying the experience. Mr. Peed defined a spin as a stalled spiral and added that the most difficult to recover from, the flat spin, is the spiral with the rudder or uncontrolled spin. He criticized the use of stops on the controls as an effort to prevent spinning. Stopping the aileron bar as an important factor, he stated that if the aileron bar is the initial start or start of the spin is known, it is a very simple matter to slow with the plane continues to move. He drew a distinction between a spinning accident and stalling accident and called attention to the fact that a spin takes from 200 to 800 ft. to develop.

Mr. Peed presented and explained mathematical equations of the spin and discussed their application to the Bales. He stated that the spin is a very complex phenomenon. He also stated that center of gravity location had little to do with the spinning characteristics. In this connection, he called attention to the fact that certain airplanes with spin fall with forward center of gravity, but are perfectly normal when rigged properly with the center of gravity further aft.

He also touched upon the fact that the lift of the tail surfaces must be taken into account. At high angles of attack, where 30 deg., the horizontal surfaces will carry much of the load and the tail surfaces will carry the rest. He stated that the major variation being due to aspect ratio. This lift is not affected as much as might be expected by lowering the elevators down, especially at angles above 75 deg., though the corrective effect is generally sufficient if they are forced to the extreme limit of travel. A small wing progression of moments in a spin merely acts as a shifting of the load rearward, this loads up the tail surfaces until they have attained an angle of attack and velocity enough to support the load. The spin is due to the inability of the tail to carry its share of the load. In doing he stated that research should be directed toward preventing the stall, rather than postponing it to a slightly higher angle of attack.

THIS fifth speaker, Capt. Harry A. Stutz, did not read his paper but discussed briefly the subject matter and showed motion pictures of a number of spinning tests made under the auspices of the U. S. Army Air Corps at Wright Field. In his paper, Mr. Stutz outlined the experiments made in the flat spin, conducted by himself during a long period of time after the wind tunnel had been abandoned as a medium for study of the spin. The first systematic progress of tests was started to determine on two airplanes differing greatly in wing profile, wing sweepback, the effects of spin and recovery. The results of the experiments were in the form of a series of graphs, showing the center of gravity location, mass distribution, control position and engine power. Additional tests were made to determine the effect of lateral mass distribution which proved to be an important factor

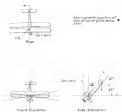


Fig. 1—Diagram showing spin axis of an airplane as presented by The Fred Wechs

of inertia or static weight but by using various degrees of sweepback. The center of gravity was moved in four stages from 40 to 20 per cent of the mean chord in the most forward position, it was impossible to enter a spin without first reversing the up-elevator throw. As the center of gravity was moved forward, the spins were most difficult to start but recovery from a long spin was unchanged. In one case, by releasing the up-elevator throw, it was possible to make a prolonged spin without going flat. The center of gravity was then moved two per cent of the mean chord. It was then necessary to increase the up-elevator throw to start a spin but it was impossible to adjust the up-elevator that the airplane could be spun without going flat.

Further experiments were conducted to determine the effect of deceleration and washout and the stability in roll. Incorporation of these features made the spin slightly easier to start but it could not be carried nearly so far. Until enough deceleration and washout was incorporated, however, to eliminate the flat spin entirely, there was no difference in ability to recover from the flat spin. When carried far enough, the rate of rotation increased as the control surfaces was pulled to the rear. As the rate of rotation increased, the force required to hold the stick in the rear position also increased and when the stick was released, the plane snapped out of the spin in about

THREE LOW WING MONOPLANES

Comparison and descriptions of
representative machines having
similar aerodynamic but dif-
ferent structural characteristics

THREE low wing monoplanes having different structural characteristics but many similar aerodynamic qualities were introduced recently to the aeronautical industry. These airplanes reflect the rather distinct trend toward the low wing type and embody practically all of the known methods of attaining aerodynamic efficiency through streamlining of design. Two of them, the Buhl Airstar CVA and the Lockheed Sirius, are designed for racing, private or commercial use, while the third, the Boeing Monocraft, is intended exclusively for commercial freight and passenger transportation. All three airplanes have given very creditable performance.

Considering these three designs in order of weight, we have first, the Buhl Airstar employing the Wright J-6 300 hp engine and having a gross weight of 2,800 lb.; second, the Lockheed Sirius powered with the Pratt & Whitney Whirl Sr. engine and weighing 4,600 lb. gross; and finally, the largest, the Boeing Monocraft designed around the Pratt & Whitney Hornet of 575 hp, and having a gross weight of 8,000 lb.

Structurally there is a rather interesting comparison between the wooden Lockheed, the metal Boeing with the composite Buhl strutting between. The Sirius, like its predecessor, is built almost entirely of wood, while the Boeing is all-metal. Representing the medium, the Buhl has a welded steel tube fuselage and a wooden wing structure, both of which are covered with fabric. It is significant to note that fabric covering seems to predominate in this otherwise widely divergent structural group.

Attention is also drawn to the fact that the structural differences between the Lockheed and other airplanes of this group necessitate a different method of mounting the wing to fuselage. In the case of the Lockheed Sirius

By
Leslie E. Neville
Technical Editor of AVIATION



Colonel Lindbergh Jr.
and a Winn covered
Lockheed Sirius

the wing is built in a complete single unit, whereas in the Buhl plane two wing panels are attached to struts which are structurally a part of the fuselage. The Boeing Monocraft, like the Buhl, has wing struts integral with the fuselage.

The Boeing and Lockheed employ cantilever wings while the Buhl is externally braced.

As previously mentioned, the airplanes are all low wing type with a high degree of attention paid to the streamlining and general reduction of drag. All three have wings tapered in thickness and, with the exception of the Buhl, in plan form. There is another point that immediately suggests itself in considering the three airplanes aerodynamically and that is the fuselage length with relation to the span. In this respect the Buhl and Boeing appear to be similar, while the Lockheed has a relatively short fuselage. It is significant to note that the Sirius fuselage is one inch shorter than that of the Buhl, while the span is 5 ft. 10 in. greater. A comparison of some of the general characteristics of these three airplanes is presented in Table I.

In the comparative study of these low wing monoplanes an opportunity is afforded to consider the various commercial adaptations of the N.A.C.A. type of low drag radial engine cowling. Each has a different type

and the recently developed combinations of cowling and exhaust manifold is also applied in these designs. The cowlings will be described in greater detail later.

TAKING the lightest of these three planes as a point of departure, we will first describe the Buhl Airstar in some detail. The CVA-1 as it was introduced at the All-American Aircraft Show in Detroit last April was a mail plane having the forward cockpit canted over for baggage and a single pilot's cockpit at the rear. It has a wing span of 37 ft. and a chord of 81 in. remaining virtually constant throughout the span. The weight of the airplane empty is 1,877 lb. and the gross weight 2,800 lb., giving a wing loading of slightly more than 13.5 lb. per sq. ft. and a power loading of approximately 10 lb. per hp. The wing has an area of 206 sq. ft., featuring aluminum and composite 24-12 section. Structurally the wing is built up of spruce and veneer spars and ribs. The spars are of the box type using two-ply center perpendicular plywood, while the wings are of spruce bent construction. The fabric covering is applied in the usual clip over method. Aluminum are of standard construction to the wing and have a combined area of 21 sq. ft.

The Airstar was developed under the direction of Eugene Dornay, chief engineer of the company, with the co-operation of Jimmy Johnson, test pilot and sales manager.

Welded chrome molybdenum steel tubing comprising in diameter from 1/4 to 1 1/2 in. is employed in the fuselage structure, the forward portion of which is canted with aluminum alloy sheet to a point behind the pilot's cockpit. From there to the extreme tail the structure is

formed with aluminum alloy in U-channel section members extending fore and aft over wood tubing. This forming of the rear makes it possible to preserve the well rounded exterior surface that was attained with aluminum alloy covering in the forward portion. The lateral portion of the fuselage is, of course, covered with fabric. No departures from the use of conventional welded chrome molybdenum steel tubing are found in the structure of the empennage. The rudder area is 14.5 sq. ft., while that of the fin is 6 sq. ft. The elevator is 22 sq. ft. while that of the stabilizer is 14 sq. ft. Sectional area adjustable through a range of 25 deg.

One of the novel features of the Buhl Airstar is the somewhat unusual landing gear, which has an exceptional dry weight total of 5 lb. This landing gear is of the strutted side type with vertical shock absorber struts connecting the wheel with the wing struts. Behind the shock strut on each side and directly below the forward cockpit is a triangular trussing, the function of which is to provide anchorage for four streamline flying wires, two attached to each wing panel at the spars. As the wheels are enclosed in streamline fairings these wire bracing are connected through holes in the fairings. Certain of the members of the truss serve incidentally to carry the bracing covered cables running from the hub to the wheels. All members of the landing gear are streamlined and the unit is attached in the most manner to the wing struts which are integral with the fuselage.

Another unusual feature in the undercarriage is the tail wheel. This unit is extremely simple and effective. It consists essentially of two tubular members pivoted near their centers, one being built into the fuselage longitudinally and the other carrying the spool shaped shoe. The shock cord is wrapped around the fork and end of both members, resulting in a reaction type shock absorber.

The first Buhl Airstar had a fuel capacity of 80 gal. divided among two 30 gal. gas tanks in the wing struts.



Shown: The Buhl Airstar powered with a 190 hp. Whirlwind motor. Below: the Boeing powered Boeing Monocraft





DESIGN FEATURES OF THE BOEING MONOMAIL



The two forward fuselage longitudinal ducts, control fuselage and wing attachment of the Boeing Monomail



Front view showing landing gear to ground position



A rear view showing the engine nacelle and landing gear to ground position, from the fuselage to the tail wheel

Landing gear of the Monomail in its retracted position, from the fuselage to the tail wheel



and one 20 gal tank, just forward of the fire wall. An oil tank having a capacity of 7.5 gal. is in the extreme forward portion of the fuselage and just behind the engine is provided. This container was fitted with a float bottom extending below the fuselage contour, and baffling back into the tank served to force the oil through the cooling corrugations. Several different positions of the oil cooler have been tried, the most recent being considerably below the fuselage.

The second of these planes is to have a total capacity of 100 gal. gasoline obtained by increasing the wing tank capacity from 30 to 40 gal.

The N.A.C.A. cooling is so designed that a streamer exhaust ring carrying the fans of the cooling is set just ahead of the cooling proper. These two units are separate but are carefully streamlined that at first glance they might appear to be one. Another departure from standard practice is found in the internal design of the cooling. The baffles placed between the cylinders are generally V-shaped with the apex of the V forward and the legs of the V curved around behind the cylinders. This arrangement is intended to produce an increased pressure of air as it is forced through the cylinder fins.

Landing wires are attached to center fittings at the top of the fuselage, while flying wires are attached to a portion of the leading gear struts.

Work is now being done by the field engineering staff under the direction of James Derrary to eliminate the two landing wires in the external bracing.

The second in order of weight is the Lockheed Sirius, developed during the latter part of 1929 as a custom built product to meet the requirements of Col. Charles A. Lindbergh. Although at that time there was no

expectation of a wide demand for the model, a number of them have been built and delivered since and the design has become noteworthy in several record flights. The Sirius has a wing span of 42 ft. 10 in. length overall of 27 ft. 4 in., and an overall height of 9 ft. The weight empty, including 900 lb. for the power plant, is 1056 lb. and the gross weight 1450 lb., with a wing loading of 17.35 lb. per sq. ft. and a power loading of 10.2 lb. per hp.

Virtually all of the component parts of the Sirius are identical with those of its predecessors in the Lockheed line. The fuselage is standard, having been formed in the same mold as the earlier Lockheed planes, and the wings and tail surfaces vary only slightly in dimensions. Structurally the Sirius might be considered as being made up of the same units as the standard Vega model with the wing mounted beneath instead of above the

fuselage. The main wing has a pronounced dihedral angle however, while that of the Vega is flat. Fin and rudder areas have been enlarged in the low wing model. Credit for the design must be divided among John K. Northrop, Lockheed chief engineer in 1929, who perfected the original design in collaboration with Allen Leighton; Gerald Vultee, former chief engineer under whom the Sirius model was perfected; and Richard Von Flinck, present chief engineer and contributor of recent refinements and improvements.

The Sirius wing has a dihedral of 3 deg. measured on the top surfaces and 5 deg. on the bottom surfaces. The wing is set at an incidence of 1.6 deg. The wing is tapered in plan form and thickness, the maximum thickness at the root being 18 in. and at the tip 8 in. The chord varies from 8 ft. 6 in. at the root to 5 ft. 6 in. at the tip and the mean aerodynamic chord is 84.7 ft. The center of gravity is located at 36 per cent of the mean aerodynamic chord. A serrated Clark Y, airfoil section is employed at the tips and somewhat varied at the root.

Structurally the wing is similar to that of the Vega but, because of the span which is greater by 1 ft. 10 in. and of the slightly higher wing loading additional spruce cap strips are incorporated in the spars. These spars, which are otherwise identical with those of the Vega except for the built-in dihedral, are of conventional box type with taper laminated spruce cap strips, solid spruce fiber blocks at points of attachment, and vertical spruce fiber strips to stiffen the two-sply spruce plywood side plates in which the grain of the member runs at a 45 deg. angle at each direction from the spar axis. The additional cap strips are nailed and glued to the box spar above the plywood walls. A cut wale is built into the top of the wing along each side of the fuselage and consists of an extra layer of plywood nailed and glued on

TABLE I. COMPARATIVE DATA OF LOW WING MONOPLANE SPECIFICATIONS

	Boeing Monomail	Lockheed Sirius	Boeing Vega
Dimensions			
Span	39 ft.	42 ft. 10 in.	34 ft. 10 in.
Length Overall	27 ft. 4 in.	27 ft. 4 in.	41 ft. 10 in.
Height Overall	9 ft.	9 ft.	9 ft.
Ground Tare	1056 lb.	1056 lb.	1170 lb.
Overall Cap 2	8 ft. 6 in.	8 ft. 6 in.	30 ft. 4 in.
Wing Loading	17.35 lb. per sq. ft.	17.35 lb. per sq. ft.	17.35 lb. per sq. ft.
Estimated Upper Surface Wing	1	1	1
Estimated Lower Surface Wing	1	1	1
Estimated Surface Wing	1	1	1
Power Plant			
Engine	Wright J-5	Wright J-5	Wright J-5
Compressor	Wright J-5	Wright J-5	Wright J-5
Weight (lb.)			
Structure and Equipment	1056	1056	1170
Power Plant	1056	1056	1170
Wing Loading	17.35	17.35	17.35
Ground Tare	1056	1056	1170
Wing Loading (lb. per sq. ft.)	17.35	17.35	17.35
Power Loading (lb. per hp.)	10.2	10.2	10.2
Speed (mph.)			
Wing Loading (lb. per sq. ft.)	17.35	17.35	17.35
Structure and Equipment	1056	1056	1170
Power Plant	1056	1056	1170
Wing Loading	17.35	17.35	17.35
Ground Tare	1056	1056	1170
Wing Loading (lb. per sq. ft.)	17.35	17.35	17.35
Power Loading (lb. per hp.)	10.2	10.2	10.2

over the physical wing surface which is reinforced at this point by surface ribs. Ribs are of the span type reinforced of spruce with plywood panels and are built in three parts, namely, the nose, center and rear sections.

The two span and center ribs are first assembled, the nose and trailing ribs then being glued and sealed in place and the entire wing covered with plywood, which is glued and sealed in place with barbed and coated brass nails. The interior of the wing is treated with Linsol while the exterior is sprayed with several coats of primer and lacquer paint.

Five ailerons with a differential action producing an upward turn 1 double the downward travel are equipped with a 36 per cent balance. Structurally the ailerons are similar to the wing and their combined span is 25 ft 4 in.

One of the new features of the Sirius is the retractable wing lift lugs. These lugs, which in previous models were exposed to the air stream like two small fins with the wing retracted and protruded into a small vortex in which they were brought up into the service position for use. Remarkable landing lights two of which are externally provided, have been developed by Lockheed engineers working in conjunction with the industrial staff of the S. & M. Lamp Co. These lights may be adjusted to any one of thirteen positions changing from full vertical to full horizontal ahead and when fully retracted, are flush with the lower surface of the wing. With a special 15 ampere General Electric bulb and a special S. & M. reflexor with lamp diameter 18000 c.p. from a 12-volt storage battery.

Those remarkable features are representative of the constant efforts made by Lockheed engineers to reduce parasite drag. As in the case of its predecessors, the Sirius employs full cantilever wings and tail surfaces and the necessary facilities of excellent streamlines. The first Standard Lockheed fastening construction practice is described elsewhere in this issue. There are no exposed struts or brace wires anywhere in the surplus, with the exception of those essential for the landing gear and engine support in use, in progress to produce a retractable landing gear for use in connection with the Sirius.

Lift surfaces are of spruce and plywood construction similar to the wing and fastened to the rear of the fuselage shell by means of a heavy aluminum alloy casting which is bolted in place at the rear tip of the fuselage after the slot has been cut for the mounting of the horizontal stabilizer. The stabilizer is hinged at the rear spar in plan form, the aluminum alloy casting, while the leading edge is carried to a rack and gear adjusting mechanism mounted on the tail skid dragstraps. Forward of the center, the fin is supported by a heavy laminated spruce spar extending down along its trailing edge down pinch through a hole in the stabilizer to maintain it in the top and bottom of the aluminum alloy casting when the fin spar is correctly bolted in place. The leading edge of the fin is bolted to the tail skid dragstraps. Elevators are independently mounted to the stabilizer, while rudder is carried on an upper hinge to the fin and on a rudder post which extends down through bearings on the rear aluminum alloy spar nearest to which fin and stabilizer are attached.

The present landing gear of the Sirius is of the standard wheel-and-axle type with vertical shock strut units and has a total of 12 ft. 2 in. Ready wheel and brake units with Goodrich 12-in. tires are employed. The shock



Rear view showing
of the Lockheed Sirius

absorber unit is a special combination spring and shock strut using aluminum alloy streamline tube having as a strength member, thereby saving 12 lb. The weight of each of the present strut units is 22 lb. These strut units use three springs in conjunction with an oil piston, providing a total travel of 6 in. They have been adopted as standard by other manufacturing units of the Detroit Aircraft Corp.

Each wheel of the landing gear is almost completely enclosed in a streamline fairing, which is hinged out of alignment by hand on two bellows which are later welded together. These units weigh 25 lb. each and are mounted vertically to the axle on the outside and to the brake drum on the inside of the wheel. In addition to the wheel fairings and the streamline shape of the shock strut itself, the strut is fixed into the lower surface of the wing by a separate hand hinged aluminum fairing fitted at the point of strut attachment. Aluminum alloy tubing is used to tie the axle to the lower strut on each wheel and these strut fairings are in turn fixed to the under side of the wing by means of a special streamline fairing built. Other hand hinged aluminum fairings weighing approximately 3 lb. each are used to streamline the wing to the fuselage and the stabilizer and its to the fuselage.

The engine mounting is a steel tube ring having ten tubes extending back to five points of mounting on the forward laminated spruce dragstraps of the fuselage shell. A laminated aluminum and asbestos fire wall is installed completely across the fuselage in the rear of the engine mount and across the front side of the forward dragstraps so as to protect the wooden dragstraps from any fire in or around the engine. The fire wall is built up of two sheets of aluminum .040 and .032 in. gauge between which is a layer of asbestos. The entire fire wall unit with the dragstraps is removable from

DETAILS OF THE LOCKHEED SIRIUS



The normal dragstraps
at wing with various
attachments to the
tail assembly
is the Lockheed Sirius



The Lockheed wing with
aileron fairing in position
is produced by General
Aluminum Products Corp.



The Sirius fuel tank
is of the 40 gal.
type with internal
structure and fuel
lines and fuel lines
and valves. The
entire system of
the fuel tank is
shown in detail.



Front spar of the
Lockheed Sirius.
The complete spar
is shown above
while the upper spar
section without fuel
line is in the lower
view. The physical
spar should be more
on the assembly table



Detail of the spring portion of
the standard shock absorber unit,
which has been adopted as standard
equipment on all Lockheed
planes including the Sirius

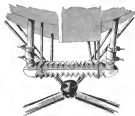
A general view of the airplane as it appears in flight position



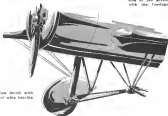
DETAILS OF THE BUHL AIRSTER CA-1



Emplacement and general tail fin of the Airster



View of the cowling and engine showing the cowling and engine



Landing gear construction detail with wheel hub and control wheel hub



Sketch showing cowling and engine as it appears in flight position

the inside of the fuselage to provide easy access to the rear of the engine.

Within the fuselage and just behind the fire wall a 15 gal. oil tank is mounted in transverse steel tube members near the bottom of the fuselage by means of four duralumin straps 1 in. x 1/4 in. and lined with felt. The oil tank filler neck is so placed that if the plane is on level ground it is impossible to place more than 15 gal. of oil in the tank, leaving a 2 gal. fueling space at all times. An oil cooling feature has been incorporated in recent tanks, consisting of a corrugated transverse tube running through the tank and through which air is drawn in from the left and discharged at the right side. If the oil is warm, cold air is drawn through, and if the

engine is possible to open and close the valve readily and repeatedly, and an adjustment is provided to maintain positive tightness.

All engine controls are operated from the cockpit by means of push and pull rods extending down the left side of the fuselage and all controls may readily be accessed at both the cockpit and the engine. Immediately behind the fuel and oil tanks is the baggage compartment, which is constructed of aluminum alloy sheeting mounted to side frames of flat bar duralumin and to floor members of duralumin supported by bracing attached to the fuselage doublers. A Hamilton Standard and wall bracket is provided and has a width of 9 ft. and a pitch of 204 deg. at the 40-in. station. An Elyssee combination head and electrical system starter is also standard equipment and uses current supplied by a 12-volt Elode battery.

Engine cooling of smooth tapered duralumin is provided between the engine cowling and the fuselage proper, while a complete rowing of standard N.A.C.A. type encloses the engine. Dimensions of the outer cowling range from 53 in. in diameter at the broader forward portion to a depth of 60 in. and a width of 40 in. at the rear of the skirt where it conforms to the oval shape of the fuselage.

The N.A.C.A. cowling weighs 40 lb. and is constructed in two main sections joined along the top and bottom. The nose portion is hinged out of aluminum sheet by hand and is connected to the fuselage by the rear portion of the cowling. The skirt is supported at the rear by projecting struts from the fuselage which fit into holes in the cowling and are held in place by pins. A steel ring extends completely around the engine at the front and the cowling is mounted to this ring by means of projecting studs which engage holes in the cowling. The two halves of the cowling are joined together by two quick acting clamps at top and bottom and by a pinion type hinge around nose portion, top and bottom, with the piano wire held in place at the leading edge of the cowling.

Detailed description of the internal arrangement of the Airster is complicated by the fact that each plane as far constructed has been individually designed to suit the requirements of the purchaser. The first Series delivered to Lindbergh was provided with two cockpit fitted with an adjustable and removable enclosure and was equipped to carry 480 gal. of fuel. The cowling built for Art Goble carries 638 gal. of fuel and has two cockpit. Another plane recently delivered has a two-passenger cabin forward and two cockpit with adjustable enclosure. Unless otherwise specified, however, the basic model is furnished with two open cockpit above and behind the wing, a fuel capacity of 127 gal. and a baggage compartment for 250 lb. The two cockpits are located at the rear of the fuselage compartment in the standard model. In the special models, of course, the entire forward portion of the fuselage, as well as a good portion of the wing, is devoted to fuel tank housing.

Each cockpit is provided with a parachute seat of the basket type and built with sheet duralumin polished and upholstered in leather. The seat is suspended on a rubber shock cord and held in place by two approximately vertical struts. The pilot's position may be readily changed by moving the seat up or down in the tubes and disengaged at any desired point. Dual controls are standard equipment.

Complete instrument equipment is furnished in the first cockpit of the standard model, while the rear cockpit

is not, but air is drawn through a filter valve controlled by the pilot making it possible to draw air from the outside or from the exhaust manifold.

An 81-gal. fuel tank is mounted within the center section of the wing in cross shape of felt-lined aluminum alloy, the filter neck extending out into the fuel which fills the wing to the fuselage. A 72-gal. fuel tank is carried in the upper forward portion of the fuselage suspended from steel tubes extending laterally between two doublers and supported by felt-lined duralumin straps. Filling and fuel valves are so arranged that fuel may be run from either tank to the engine or to the other tank. Valves, strainers and waste pump are all located in the forward lower right hand side of the fuselage and are controlled from either cockpit by means of bellows tube pushrods. Although the engine is normally supplied with fuel by means of an engine driven pump, the upper fuel tank will feed by gravity and fuel may be pumped by hand from the lower tank to the upper or to the engine.

In connection with the fuel system a novel and effective dump valve has been developed and is to be used by the DeSert Aircraft Corp. for supply to other aircraft manufacturers and fuel tank builders. The valve, which will dump a 250-gal. fuel tank in 30 sec. and then may be immediately closed, consists of a dump valve against a cork gasket on the bottom of the tank and controlled by a rod running up through the tank to a cam mechanism on the top. This cam arrangement

jet contains only the more important instruments. Navigation and landing lights are standard equipment and all controls are equipped with three controls from the front cockpit. A hand fire extinguisher is provided in each cockpit and a pressure system controlled from either cockpit extends forward to the engine compartments.

Control wires and pulleys are placed beneath the plywood floor. Airmen are controlled by wires running over aircraft pulleys to a balanced lever within the wing from which a push pull cable extends an operating arm on the aileron. This entire mechanism lies within the wing. Rudder and elevator controls are operated by control cables running over aircraft pulleys, the entire mechanism being completely enclosed. Brake action is gained by tacking a foot rest which is an integral portion of each rudder pedal. An easily removable cone shaped cap completes the streamlined form of the foot rest and the foot and pedals are in the control area of the tail surfaces. All control wires and other metal fittings are electrically bonded by copper tape. Stabilizer adjustment is accomplished through a crank linkage and with worm gear drive, as previously mentioned, acting on the leading edge of stabilizer.

MATERIAL construction throughout is the characteristic factor in which the Boeing "Monomail" differs from the other specimens described in this paper. The fuselage is also constructed by its retractable landing gear. It is an internally braced type, powered with the Pratt & Whitney Hornet engine and having a weight empty of 4,610 and an A/T-C gross weight of 8,000 lb. The length overall is 41 ft 2 in., and the wing span 39 ft 1½ in. While the internal arrangement of the fuselage is somewhat variable, the first place of this type had three main compartments with a total capacity of 220 cu ft. and a cockpit for the pilot. Another arrangement provides for six passengers and 1,100 lb. of cargo, while still another arrangement seats passengers and 700 lb. of cargo.

Although structural details of the Monomail have not yet been released by the company, it is known that the wing panel construction conforms with Boeing practice, the framework being square or rectangular aluminum tubing. Rib area of this type and also construction of duralumin while smooth sheet stock of the same material is used for the wing covering. Ailerons of the Free type, hinged on ball bearings, and wing tip also are of metal construction, similar to that of the wing panels and having smooth covering. Tests on the wing structure have shown load factors higher than that for which the structure was designed to resist attitudes of flight, according to the report of the manufacturer.

Wing struts are constructed similar to the main and are attached with the fuselage or body. They are so designed as to brace the leading gear when retracted and also contain two cylindrical positive locks having a total capacity of 1.5 g. These locks are removable through the bottom surfaces of the wing struts. The left wing strut serves as a walking gear for landing and ground and has a hinged nose section which provides a convenient space for the storage battery, radio dynamo and the generator control box.

The fuselage is of semi-monocoque construction with longitudinal, longitudinal, circumferential stiffeners, and bulkheads of square or rectangular duralumin tubing. The covering, like that of the wing, is of smooth sheet stock. The engine mount is constructed of welded

steel tubing and is detachable at the firewall bulkhead, connection to the body is made with taper bolts. The drive shaft or engine component is detachably mounted, and having a total capacity of 220 or ft., are provided between firewall and cockpit.

The retractable landing gear has a trend of 10 ft 1 in. and is equipped with Boeing Oleo type shock absorber and is retracted and lowered by means of a hand crank on the right side of the cockpit. A special indicator is shown whether the wheels are up or down is mounted on the instrument panel. Roll controlled brakes are provided and may be operated from the rudder pedals, either separately or together. In addition, a hand brake is available for locking both of the 36 in. x 3 in. wheels which are mounted on roller bearings. The tail wheel which is also mounted on roller bearings is non-steerable and equipped with a Boeing Oleo type shock absorber and a 9 in. x 3 in. x 1½ in. wheel tire. The wheel is fully steerable and is in flight by means of shock absorber under normal tension.

Tail surfaces, as in the case of the wings are of duralumin construction with smooth covering and externally braced by two steel struts below and two streamlined wings above the stabilizer. Elevator and rudder have overlapping type of balance and are hinged on ball bearings. Stabilizer is adjustable in flight. Ball or roller bearings are used throughout the control system and control cables within the wings are removable without dismantling or removing the wings. Rudder pedals are adjustable in flight. Stabilizer, adjusting mechanism may be reached through an opening behind the rear cockpit and a stabilizer position indicator is provided in the cockpit.

The pilot's cockpit is fitted with a specially designed instrument board, having a removable center panel for flight instruments and two fixed wing panels. The center panel is a special Boeing patented flight instrument board providing means of rotation of the instrument, the aileron, the instrument board having indirect lighting for night flying. The pilot's seat is adjustable in flight to a range of 7 in. and a heater is installed on each side of the cockpit approximately midway between the stick and the rudder bar. A hand fire extinguisher and spiral fire are also included in the equipment.

The power plant contains essentially of the Hornet 275 hp. Simple 3, engine, developing its output at 1,950 r.p.m. The carburetor air intake is at the top of the fuselage. The exhaust system consists of a collector ring, a carburetor air heater, and a cockpit heater. Engine controls are placed through the seat compartments and are positioned by duralumin hinged covers which are easily removed. A combined bend-circuit inertia starter is provided. The lower oil bottle and the electric starter clutch handle are so arranged as to allow operation with one hand. The magneto control contains a 15-gal oil tank, 12½ gal. oil and 24 gal. of expensive space being provided. Oil is cooled by air drawn from outside of the covering through a cooler consisting of seven or eight inch holes out of the tank and by passing the oil through a nose radiator. A nose shutter, operated from the cockpit is installed. Provision is made for the installation of a side tank and two radio receivers directly at the cockpit. This equipment may be serviced through the fuselage through a top hatch opening in the body, covered by a hinged duralumin door. The plane is bonded and shielded throughout.

BEHIND THE SCENES

OF THE NATIONAL AIR TOUR

By John T. Nevill

Editor of Aviation

SINCE the first Ford Reliability Tour, later known as the National Air Tour, took off from Ford Airport, Dearborn, late in September, 1938, it has grown to be one of the most distinctive annual events of any American industry. Its distinctiveness is, in fact, appreciated only by the Glidden Tour of the young automobile industry, an earlier choice of the open road, after which the air tour is patterned.

Yet its distinctness from the Glidden Tour that is, at least competitive features, have set it apart as unique, even against the rather novel idea from which it was derived. Each year since 1938 the National Air Tour has been held, never failing to give favorable advertisement to the industry it serves. Each year it has had more cost entered than the year before. And in only one instance—this present year—has it failed to extend its mileage by several hundred miles. From a competition of little more than a dozen planes, carrying approximately 30 persons and covering 1,600 miles, the National Air Tour in 1939 to include 40 planes, approximately 125 persons, covering more than 6,000 miles. With this growth, the structural problems have grown. A tremendous amount of good, old-fashioned hard work, worry, and responsibility, to say nothing of the financial risk involved, lies behind the making of any National Air Tour. Most of the pilots who have competed in the Tour realize that. Perhaps some of the executives, whose planes have been entered in the event, do not.

It is in curious fact that men who are not benefited by the Tour contribute the bulk of the money making it possible. That is, the fund is raised by popular subscription, from business men and business houses. Detroit and its allies in the cities to be visited by the touring planes. The theory behind this system of promotion is that all business, aeronautical or otherwise, will be benefited abundantly through an indirect process of having one more large and "young" industry centered within the United States. Local community spirit and faith in the aviation industry, converted into dollars and cents, actually provide from \$30,000 to \$50,000, without which the National Air Tour probably would not be held.

The proof of the Tour is not altogether in the flying. The proof, after all, lies in smooth operation from start

Looking back on the problems of management of the 1929 5,000-mile air cruise as its successor nears its close

to finish, and the personal satisfaction of the pilots, the mechanics, the passengers, the press, and the manufacturers, not to mention more than 30 "local communities," and 1,000 or more business men who have pledged their own money to put the Tour on. While "on the way" the Tour passes, principally, a mechanical problem. Once having tripped, it represents a human one. And it is this human problem, which starts with the selection of the first dollar and ends with the post-Tour payment of the last struggling bid, that squarely faces the Tour Manager and his staff.

ACCORDING to Capt. Ray Collins, who referred the Tour for four years and managed those of 1939 and 1940, there are four major problems to be handled in staging an air tour: breaking the proper arrangement, increasing the manufacturers, finding, and executing the plan "in advertised." Each of these, of course, has its own sub-problem, such as choosing the route, choosing the route setting the budget, helping to train the 30 or more "local organizations," publishing the Tour, driving the ride and formula, making off the "stack," "stacking," and speed tests with accuracy and dispatch, handling the scoring and last, but by no means least, proper handling of the personnel while on route.

Representatively speaking, let us "go back-stage," and look around behind the scenes in order to see how this work is carried on.

For Detroit's sake it will be best to start in at the very beginning, as we will go back to approximately two months before the Tour actually begins. At that time, there is only one man left of the hundreds who helped put over the preceding Tour, and that man is the chairman of the Tour Committee in Detroit. All officials, including the chairman of the Tour Committee, are appointed, or re-appointed, annually, but the chairman remains his post throughout the "off-season" in order to overcome the inertia and give momentum to plans for the next season. This post, incidentally, has been occupied by William B. Mayo, chief engineer of the Ford Motor Company, every year since the event was inaugurated.

About six months before the Tour the Chairman be-

gize to put his plans into effect—he chooses his committee, the members around which revolves the entire organization. The pickup of all the committee, read you, is an ordinary achievement, since it is these members or twenty men who must underwrite the Tour, must guarantee to raise the necessary budget or produce the difference from their own bank accounts. This committee is usually made up of wealthy and influential Detroit business men, men who have assisted Detroit from the automobile industry, and are admired.

THE VERY FIRST JOB of the Tour Committee, after it has been called together, is to appoint, or re-appoint, a manager. This man's job is to pick and appoint, or re-appoint, a tour manager.

Having chosen a manager the tour committee promptly "takes a look over," and allows the manager to "visit the ball game." One of the initial jobs of the manager is to draw up plans, or possibly, first proposed routes, over any one of which the touring Tour might well travel. These routes are usually designed to take the Tour where, in the judgment of the manager, it is most needed. These proposed routes with several suggested dates, and other data relative to the forthcoming events, are then submitted to the committee. The year that questionnaires went out to more than 150 cities furnished. From the returns on the questionnaires, the manager usually can formulate some idea as to what route a majority of the motorists would like to take as well as some idea as to how many planes he can expect to start the Tour. Having this knowledge and having the benefit of past experience, he can then arrive at some figure in the neighborhood of what the Tour will cost, as well as approximately how many men he will need in his working organization. All of this data he then presents to his Tour Committee.

In the meantime, also, the tour manager, in close cooperation with his committee, has selected a rules committee, a contest committee, a referee, a scorer, a starter, a time taker, a weigh-in, an assistant manager, and the manager's secretary.

Before passing too far away from the subject of money it might be best to elaborate a bit on just how the Air Tour budget is determined and how it is raised. He has already shown that the tour manager has a few of the initial jobs of places that will start from Ford Airport. From past experience, he knows approximately how many corresponding planes on the "expressman paid" but there will be. He can guess pretty well at the number of persons he will have to take care of and just how long they will have to take care of them. He knows pretty well what the Tour's approximate mileage will be, so he can calculate fairly closely the cost of gasoline and oil. He can make out much for prize money, so much for salaries which his own office, or possibly, his office, so much for advertising and posters, so much for telephone and telegraph calls, and so much for traveling expenses, including the preliminary trip over the proposed route. He adds \$5,000 or so to this figure for safety.

It might be interesting to know, while we are on the subject, that Captain Collins' budget for last year's Tour was \$38,000. A total of \$15,000 of this was paid out in prize money, \$8,000 for gasoline and oil, \$2,800 for office salaries, \$4,400 for the preliminary trip (two men in an airplane, 3,000 miles), \$3,000 for advertising and publicity. Captain Collins' office (limited to office and travel costs), \$1,000 for telephone and telegraph tolls and

postage, \$490 for maps, \$3,500 for Detroit hotel bills (approximately 100 persons, 5 days previous to Tour and 2 days after completion of Tour), \$1,490 for Tour busmen following the finish.

By this time about four months will have passed and the Tour is only two months away. The rules have been adopted. The manager's various appointments have been approved. The proposed routes are now selected. Contest work in efforts over the proposed route have been established. These contest men have organized their local committees, and, by means of written instructions mailed from Detroit they have some idea as to what they are supposed to do. The budget has been approved and spending expenses have been planned from the decisions of Tour Committees themselves.

Then, what the assistant manager remains in Detroit and devotes most of his time to the task of raising the budget, the tour manager and referee make a quick "unofficial" trip over the proposed route, making personal contact with the local organizations, seeing that they have properly started training the local timers, checkers, etc., checking up on accommodations for hotel accommodations and transportation from and to the airport, inspecting the airport stand, and making clear the details of fueling and service.

Each city designated as a stop-over stop has been required to contribute \$500 to the Tour fund as well as furnish lunch for the Tour personnel. Similarly, every city named as a stop-over stop had to put up \$1,000 and pay the personal expenses of the pilot and mechanic of every competing or official plane as well as the Tour officials.

Under the able direction of Louis Finkst, assistant manager, the Detroit campaign of 1929 was carried out in the following manner:

ABOUT ONE MONTH before the scheduled start of the Tour, the tour manager's office mailed out the first of a series of three letters explaining the importance of the Tour and emphasizing the importance of having a large and an Detroit. These letters, approximately 10,000 in number, were written over the signature of Frank W. Blair, president of the United Truck Company, who was chairman of the Tour Committee's finance group. They were addressed to practically every business or manufacturing concern within the Detroit area, many of whom have contributed to the Tour fund annually. A card file was kept in the manager's office, each card bearing the name of some individual or firm to whom the first letters were mailed. When replies were received the respective cards were pulled from the file and the information recorded therein. In case of receipt of donation this information presented the mailing of a second letter, mailed about two weeks later to those firms which replied but not before. Immediately upon receipt of donations this money was placed in a trust fund subject only to a voucher carrying the signature of the Tour Manager and countersigned by the Treasurer. Since all bills are paid as soon as they are received, it is necessary at times to withdraw small portions of the money.

As soon as sufficient money has been raised to take care of the cash prizes, this sum is withdrawn from the trust fund and placed in a prize fund, where it remains until after the Tour and a withdrawal under agreement. If the tour manager and a representative of the National Aeronautics Association, Minneapolis, the Tour Committee has been meeting periodically, during which meetings

the manager advances them a preview of the campaign. While all this has been going on preparations are being made for the pre-Tour tests at Ford Airport. The Rules Committee and the Contest Committee have been selected and training their men, and seeing to it that the proper material and equipment is on hand at the airport. Meanwhile, also, the new rules have been printed and mailed out, entries have been received and publicity has begun to find its way into the columns of newspapers and magazines over the United States.

There is no other important step in the Tour's preparation and execution than the "luck," "unluck," and (in 1929) speed test, and the last determination at Ford Airport previous to the takeoff. The last, important, and official landing of the pilots from the first start and back to the airport, the start, the start, the flag on the flag, the country and accuracy shown in taking these all-important performance figures, and the smooth and thorough dissemination of all information pertaining to the rules, allowed practices, prohibited practices, privileges, etc., is the Tour's last business against difficulties, if landing, and ground. Prior to this year, having accident or excessive engine trouble, the Tour was previously was or lost during these tests. Fortunately, they usually are carried out with all possible efficiency and consideration. At last, the writer recalls, in writing about the Tour, we will point out as a triumph of the pre-Tour trials.

WITH AN EXPERIENCE RECORD of four previous Tours to guide them, Captain Collins and the Contest Committee, of which the late Captain L. M. Weston was for several years the chairman, put the pre-Tour trials through with as much efficiency and dispatch as the most critical observer could reasonably expect. True, the trials of some of the entries unfortunately were delayed, but that could be charged entirely against the weather. It is the duty of the Contest Committee to see that the trials of the Tour are carried out, and it is at that committee that conducts the pre-Tour tests.

In weighing in the Tour entries this year and last, Manager Collins depended on an entirely new practice in that work. The Department of Commerce, Bureau of Aeronautics, in cooperation with the Tour Contest Fund. That land, pilot, passengers, fuel, tools, spare parts, and, etc., were then built up on the scales. It was the duty of the checkers over the entire race to see that the proper load, or its equivalent, was maintained. The weighing of various items of equipment, however, was not so simple a process. The weather element enters into these things, and, as every pilot knows, the weather is an incorrigible way of playing favorites. But, in order to compensate for the weather as much as possible, and at the same time of almost absolute accuracy, here is how these tests were carried out:

On the speed tests, when they had to be made, the contestants were required to fly two tests each way (with suit against the wind) over a measured mile course. Telephone boards and watches were installed at each end of the course, each and being operated by two timers equipped with stop watches. Four timers were accordingly taken for the mile course. These timers were arranged and counted into miles per hour, which figure went into the formula as applied to individual planes. In the landing and take-off trials each contestant was allowed two trials, both of course, being against the wind, then permitted to choose the best result set. In order to avert any possibility of handicapping any pilot

on a muddy field, the airport—officials—was not used for this purpose. Following completion of these tests the figures to be used were immediately turned over to the scorer that they might acquire each pilot's figure of merit, that all important material in the National Air Tour.

THE NATIONAL AIR TOUR "on the move" presents a number of somewhat vexing problems, some of which are carried over from the preliminary preparatory work, but most of which are characteristics of travel. These vexing among them we find accommodations transportation and from the various airports, hotel accommodations, scoring, weather, publicity, and the safeguarding of the planes from the public.

Already upon the move the tour contestants take off from their starting point in the order of their respective entry number. From each landing stop they take off in the order of their arrival at that point, and from each overnight stop they depart in the reverse order of their arrival at the afternoon before. This latter practice is very wisely planned in effect several years ago in order to give the slower planes an opportunity to arrive at the last-stop at about the same time as the faster entries. Although the custom varies from year to year, during the recent Tour the manager, the referee, and the scorer accompanied the tour, and the writer was one of the competing planes in order to arrange for a proper reception at the next point. The starter, of course, remained behind until all of the competing craft, or at least those that are ready to start, are underway. It remained between the manager and the referee to see that the local committee was properly prepared to meet and take care of the incoming planes and personnel, to see that sufficient timers and checkers were on the field to time the craft in and to check their loads, and to direct them to their proper parking spot on the airport, so well as to act as a "reception committee" to the occupants of the plane to which each individual checker was assigned. If the stop was an overnight one it was up to the manager to see that sufficient transportation was provided by the local committee in transport of the contestants, their timers and checkers upon the following morning. It also was his function to see that hotel accommodations were provided for, and that each member of the Tour party was taken to his hotel within a reasonable length of time after arrival at the airport. The referee, usually remained at the airport to direct the checkers and to be on the lookout for violations of the Tour rules in order that he might be fully equipped to pass upon the case in his capacity as a member of the Contest Committee.

The long and many other lesser but just as urgent duties necessarily have to be accomplished with as little friction and delay possible at each stopping point. The human element enters so much into the work that it would not be fair to hold the manager and the referee accountable for every slip from smooth operation encountered. Each year the Tour management (which by the minutes made during the previous year) and it would seem to the writer that the most recent Tours offered less scope for friction than any National Air Tour previously.

While the major portion of the responsibility on the National Air Tour rest upon the shoulders of the Tour manager and referee, all of those who have accompanied the event perhaps will agree that the scorer has ac-

GOODYEAR-ZEPPELIN HANGAR DOORS

W. C. Rander
GOODYEAR AIRCRAFT CO.

ONE of the more remarkable structures of the Goodyear-Zeppelin Air Ship Dock at Akron, Ohio, is the door opening mechanism. Buildings with similar doors of similar size have been built in Germany, but this represents their first use in the United States.

In place of usual vertical doors opening in and out on a horizontal track, as in the case of most drapable hangars, the doors are of the "orange peel" type, thus allowing doors to be opened regardless of the direction of the prevailing winds at the time a ship is to be sent.

There are two doors at each end of the hangar. Each of the two doors are supported on a common vertical pin at the top. When, running on tracks are mounted on the lower edge of these doors. The tracks upon which the doors are mounted extend along the sides of the building, thus allowing the doors to fit snugly along the sides of the dock, providing a full seal at the ends of the building.

The doors are operated by completely automatic push button control, each of

the same driving a 100 hp. electric motor equipped with 4 for motor power. A motor mounted hydraulic brake automatically stops doors and stops the doors when they have reached the end of their travel.

To operate one of the doors in the

LOCKHEED MONOCOQUE FUSELAGE CONSTRUCTION

By Charles F. McReynolds
Pacific Coast Editor at Aviation

ALTHOUGH Lockheed monocoque fuselage construction has been discussed frequently in the past, the pervasiveness with which this general type of construction lends itself warrants further review here.

The standard Lockheed fuselage is a

forward fuselage, the fuselage is joined. This supplies curves to the interior and the doors have to open, close and swing full speed. They continue opening at full speed until near the end of the travel at which time counter weights are engaged. This operation starts, regardless of the motor control, slowing down the doors until the hydraulic brake is applied.

A complete motor control panel is provided from which our operator may control the entire mechanism. This panel supplies all the actions heretofore required in such a task at an air-ship dock.

A complete motor control panel is provided from which our operator may control the entire mechanism. This panel supplies all the actions heretofore required in such a task at an air-ship dock.

plywood shell constructed in two halves and joined in a vertical plane passing through the center line of the fuselage. Manufacture of the fuselage at the Douglas centers about the former concrete shell of the coast town of one half of the fuselage, and the male wooden form upon which the center wings are assembled.

The shell consists essentially of three layers of spruce veneer, the inner and outer of which are laminated and are 1/4 in. thick, while the center layer, which is 1/2 in. thick, is in eight layers in the other two.

The laminated layers are gone down, tapering from 1 in. wide at the ends to 1/2 in. at the center, and are cut to shape in bands of about 36 in. wide. They are assembled on the male form and are laminated together with painted paper.

The center layer is also assembled on the male form and is fastened to a spruce transfer rack which completely encircles the form. In assembling a fuselage the center layer is placed in position in the concrete mold, held in place by strips of painted paper pasted along the sides of the mold and is then given a coating of enamel glue. This, of course, is performed by some means to reduce the time of application of the glue, which is mixed and applied at room temperature, no heat being used on the mold.

A middle layer is given a coating of glue while it still rests on the male form. It is then turned over into the mold and coated with glue on the other side and the transfer rack removed, and the third layer placed in the mold with the glue having remained pasted to it as before.

The wooden lid to the mold is then lowered in place, carrying a heavy rubber bar, the exact form of the inside of the mold.

The lid is bolted down and the bar released to a pressure of about 20 lb. per sq. in. at a temperature of pressure is allowed to remain for ap-

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proximately 8 hours after which the lid and bar are taken out and placed on the driving rack for curing and releasing. At this time all painted paper tape is in the original position of the various strips is removed. The resultant hull shell is a homogeneous piece of plywood without joints, cracks or laps, perfectly glued throughout and formed to the exact dimensions shape required.

In assembling the complete fuselage two or three half shells are changed into place on a skeleton framework, held in place and covering of fuselage shaped forward spruce rings held in place by four light spruce longitudinal bars of four feet in length. The two and spruce joints of the shell Older longitudinal bars, members are incorporated into the skeleton at the point where curves are to be made in the shell for doors, windows or cockpit.

It is possible to mount all fuselage fittings to the wings as diaphragms, leaving the shell as fastened in place, thus simplifying this work. No members of any sort are fastened directly to the shell, all being attached to the wings through the diaphragms. In these diaphragms, which vary in cross section from 2 in. square where the fuselage bulkheads are applied to 10 in. square near the tail of the building, there are four main rings. Two carry a wing spar load and the engine mount bulk and the fourth the tail shaft mounting.

Extra reinforcement is provided at each wing landing diaphragm and the tail shaft diaphragm and consists of an added thickness of plywood of the same thickness at the 4 in. thick, 10 in. wide and assembled completely around the fuselage between the wing and the shell.

The size of the completed fuselage varies from a maximum length of 60 ft. and width of 48 in. to a length of 48 in. and a width of 36 in. at the nose section, increasing a depth of 1/4 in. at each end with 12 in. at the rear tip.

The two half shells are nailed and glued to the fuselage form, fastened to the shell by the exterior of the completed shell is coated with glue and a covering of airplane fabric is stretched smoothly over the entire structure.

The interior of the completed fuselage is finished by Lincol, while the exterior is sprayed with primer and lacquer enamel to a high gloss finish. In the construction of the "Strata" no interior is made on the under side, confining to the wing curve at the construction so that the wing may be set into the fuselage. Other members are provided on the upper side for the two cockpits and baggage compartments.

Two and two sets are set out the rear to accommodate the horizontal stabilizer which passes completely through the fuselage. Minor reinforcement about the edges of each window is accomplished by gluing and nailing glued strips in place, while major reinforcement consists of longitudinal spruce bars and light fuselage cross in bars have been the highlights of this development. In the rich nature of this construction, the reinforcing blocks firmly into the structure.

The wing is attached to the fuselage by means of spruce model steel bolts, passing through model steel fittings into the spruce and into the corresponding diaphragms. While these fittings are attached, they cannot be removed, except for the central section, the V-type model, the Strata, analogs of stainless steel welded fittings of non-corrosive aluminum alloy have been a simple strength of 55,000 lb. per

CONSTANT SPEED WIND TUNNEL CONTROL

By E. L. Jenkins
General Electric Co.

ENGINEER to predict accurately the behavior of a plane in flight, from wind tunnel tests, it is not only necessary that the air velocity or flow speed be held constant while making any set of readings, but that it be adjustable over a range corresponding to the operating speed of the plane.

For this purpose the General Electric Company has designed a regulator which when used in conjunction with a suitable motor generator set and blower motor, will automatically hold any desired speed very accurately. The speed of the blower motor and hence the air velocity may be varied over a wide range as high as 10 to 1 or even more by using a suitable pump generator. The pump generator is also held out so that it can be changed over to hand control at any time.

One of these speed regulator equipments, now installed at the California Institute of Technology, is used to hold the wind speed constant to within less than a plus or minus 0.2 per cent after the regulating equipment has assumed operating temperature, requiring about half an hour to reach this condition.

With the regulator in service the speed of the blower motor may be changed by a fully trained operator or the

operator may adjust the speed of the blower motor.

In training a designed Lockheed blower a plywood control between diaphragms is removed and replaced by a stainless steel plate. A corresponding part of a spur shell left in stock at the factory. The spur is made carefully and the replacement part always has the same curve as the original.

The equipment consists essentially of a synchronous motor driven connected to a three-phase generator of suitable capacity for driving the direct-current blower motor. The synchronous motor generator set has two direct-current outputs. One output operates at constant voltage and the other at variable voltage. The constant-voltage output is used to operate the synchronous motor, the variable voltage output, the blower motor, and the pilot generator, the latter being direct connected to the blower motor. The variable voltage output supplies electricity for the main generator.

The speed of the blower motor may also be controlled manually by an operator on the regulator. In this case the speed is varied by means of a motor-operated rheostat in the field of the main generator, from a production station. In order to raise the speed when the regulator is in operation, it is only necessary to increase the resistance in the field circuit of the pilot generator and to lower the speed to decrease the resistance.

SANITARY PLUMBING FOR AIRCRAFT

By John F. Harder
Special Aircraft Section
Philadelphia, Pa.

THE evolution of the interior of the modern passenger carrying speed and transport plane has been one of the most rapid of development. Passenger comfort, the decorative treatment of walls and ceilings, and the layout of the interior have been the highlights of this development. In the rich nature of this construction, the reinforcing blocks firmly into the structure.

advance of its contemporaries, and they each have attained a coordinated development that leaves little to be desired, except for the central advance that is an inseparable attribute of an active industry.

Thus, however, not true to the past with respect to the sanitary equipment of the plane. The most for sanitary equipment in the past was in a toilet, but in a way that fa-



Left: General view of hangar showing doors rolled back along their tracks. Lower left: Lower edge of doors during emergency slow-down time. Right: Motor unit driving gear mechanism.



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One of the outstanding engineering and construction feats of the ENTERPRISE is her aluminum alloy mast of Macdonald's aluminum. Being the first all aluminum alloy mast ever built, it is more durable, and safer, than the first spruce, and considerably lighter.

The Glenn L. Martin Company takes pride in the fact that it was invited by Mr. Sterling Burgess, famous naval architect, and his brother, Charles Burgess, designer of the mast, to participate in the construction of this yacht.

The Martin Company likewise constructed the special chrome molybdenum steel structural fittings, special eggbar turnbuckles, fittings, and chrome molybdenum steel spreader struts used on the ENTERPRISE.

This important work was entrusted to the Martin Company because of its outstanding experience in the construction of aircraft from strong aluminum alloys, its expert knowledge of the fabrication and heat treating of alloy steel and aluminum, having high tensile strength, and because of the exceptional equipment and facilities for the fabrication of metal which this Company has put into existence in its Baltimore Plant.

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The new Martin Flying Boat PM-1, is the Navy's latest service type patrol bomber. It has proved itself worthy to take a foremost place among the Martin Company's notable achievements in aircraft construction. Every one of these different designs are now being built by The Glenn L. Martin Company for the United States Navy.



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All entries in Non-Stop Derby “Wasp” and “Hornet” powered

“Wasp” carries Wiley Post—winner—Los Angeles to Chicago in 9 hours, 9 minutes, 4 seconds. Others finish full throttle grind within 49 minutes elapsed time.



Wiley Post, winner of the Los Angeles Chicago Derby, stepping out of his Wasp-powered Lockheed at Chicago. (P. & A. Photo)



Left to right: Ross Turner, Lee Shoup, Billy Brock, Art Gostel and Wiley Post, who flew their Pratt & Whitney-powered Lockheed at an average of 184 miles an hour. (P. & A. Photo)

Record of Non-Stop Derby Los Angeles to Chicago

No.	Plane	Pilot	Elapsed Time	Engine
No. 11—Lockheed	Post	Wiley Post	9:09:04	WASP
No. 12—Lockheed	Shoup	Art Gostel	8:57:51.4	WASP
No. 6—Lockheed	Tidwell	Earl Kitchell	8:59:40	WASP
No. 13—Lockheed	Post	Billy Brock	9:10:55	WASP
No. 14—Lockheed	Edin	Ross Turner	9:11:11	ROBERT

Perhaps no more convincing demonstration of consistent high speed airplane engine performance has ever been made than in the National Air Race Non-Stop Derby when five Pratt & Whitney powered Lockheed planes were flown from Los Angeles to Chicago at full throttle for some 1760 miles—at an average speed of 184 miles per hour.

Los Angeles to Chicago in 549 minutes! That was the winner's time—an average of 192 miles per hour. The elapsed time of the other contestants clocked within 49 minutes. Such a record speaks unquestionable reliability and is a supreme tribute to pilots, planes and dependable engine power. With their engines turning well over 2100 r.p.m. all five planes reached their destination with time table regularity.

Back of every aircraft engine bearing the famous “Flying Eagle” seal stand years of experience in the design and manufacture of radial aircooled power plants. From crankshaft to cotter pins the parts of each “Wasp” and “Hornet” engine have been the subject of constant study and development. Expert craftsmanship dominates each step in manufacture and assembly. Such detailed care pays. How well it pays has been indelibly written in the official time record reproduced at the left.

AT THE NATIONAL AIR RACES

—And “Speed” Holman with “Wasp Junior” Wins



Thompson Trophy Race
Average Speed 201.91 m. p. h.

PILOTED BY “Speed” Holman, the B. F. Goodrich Rubber Company's Laird Special Speedwing won the Thompson Trophy Race with an average speed of 201.91 miles per hour. Powered with a Pratt & Whitney “Wasp Junior” the plane made a spectacular showing in this 100 mile feature speed event at the National Air Races on September 1.

Flying against a field of planes upon which countless hours of test and research had been expended, the Wasp Junior-Laird combination ably demonstrated its stamina. Only forty minutes before the start of the race was the “Wasp Junior” warmed up and flown for the first time—and then only for ten minutes. Upon completion of this short test the ship was flown from the Laird plant to the starting line and put through a grid which provided additional evidence of the proven dependability of Pratt & Whitney engines.

Speed, reliability... and power to meet the most grueling demands! These are the qualities of Pratt & Whitney engines which have earned for them the enthusiastic endorsement of pilots in military, commercial and private flying. “Wasp” and “Hornet” engines contribute dependable power with faultless regularity day in and day out on airfields throughout the country.



Pictured above are Designer Laird, Pilot Holman and Lee Shoup, head of the engine department of the B. F. Goodrich Rubber Company, with the Laird Special Speedwing powered with a 100 H. P. “Wasp Junior”.

THE
PRATT & WHITNEY AIRCRAFT CO.
EAST HARTFORD . . . CONNECTICUT

Division of United Aircraft & Transport Corporation

Manufactured in Canada by Canadian Pratt & Whitney Aircraft Company, Ltd., Longwood, P. Q., in Continental Europe by Brevetti Motori Turbo, Mantova, in Japan by Nakajima Aircraft Works, Tokyo.

Wasp & Hornet Engines



More than 100,000



Bethlehem furnishes airplane cylinder forgings either rough-forged or rough-machined; annealed, normalized or full heat-treated; in large or small quantities.

Cylinder Forgings made by Bethlehem

DURING the past ten years Bethlehem has supplied more than 100,000 cylinder forgings to representative builders of aircraft engines. Thousands of these forgings have been used in commercial aircraft whose smooth, dependable day-to-day performance has assisted in the establishment and development of transportation by air. Many have been used in the engines of famous planes whose historic flights have no mistaking in aviation history.

The experience that Bethlehem has gained in the manufacture of more than 100,000 cylinder forgings—plus, of course, Bethlehem's unmatched facilities—are at your service in the production of cylinder forgings that will pass the most thorough inspection, stand the most critical test.

BETHLEHEM STEEL COMPANY

General Offices, Bethlehem, Pa.

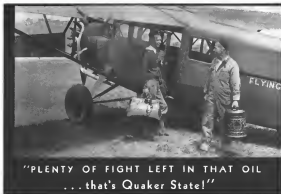
Branch Offices: New York, Boston, Philadelphia, Cincinnati, Washington, Detroit, Buffalo, Pittsburgh, Cleveland, Chicago, St. Louis, Minneapolis, St. Paul.

Jointly Owned Facilities: Pacific Coast Steel Corporation, San Francisco, Los Angeles, Seattle, Portland, Seattle.

Quaker State Refining: Bethlehem Steel Corporation, Allentown, Pa. and New York City.

BETHLEHEM

AIRPLANE QUALITY
STEELS • FORGINGS



"PLENTY OF FIGHT LEFT IN THAT OIL
... that's Quaker State!"

HOVER ON-HOVER, parsimonious means little to Quaker State Aero Oil. For it's the toughest friction fighter that ever went aloft. It's still going strong long after ordinary oils would have been motor-jammed to dust-water effectiveness. And there's reason aplenty.

There's an extra quart of lubrication in every gallon of Quaker State Aero Oil. A full quart more of heat-barring, wear saving lubrication than you'll find in any gallon of ordinary oil. Here's why . . .

Ordinarily refining leaves in every gallon of oil one quart or more of material that is of little or no value

in the lubrication of an airplane motor. One quart that is waste, so far as your motor is concerned.

But Quaker State Aero Oil is not refined in the ordinary way. It is super-refined, aimed a step further by an exclusive process that removes the quart of waste. In its place you get a quart of the finest lubricant—four full quarts of lubricant to every gallon of Quaker State. So you really get an extra quart.

And every gallon of Quaker State Aero Oil is made from 100% pure Pennsylvania Grade Crude Oil—the finest base an aero oil can have.

Try Quaker State Aero Oil. The minute your motor turns over you'll know that you're getting smoother, smoother lubrication than ever before. You'll know from that contented, powerful purr that your motor is saying, "O. K. by me!"

QUAKER STATE

AERO OIL

Get that extra quart in every gallon

Only Pure Pennsylvania
Products are:

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MEDIUM MOTOR OIL
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MEDIUM HEAVY
MOTOR OIL
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TRACTOR OILS
QUAKER STATE OIL REFINING CO., OIL CITY, PA.



A Distinguishing Feature of 1930 Planes



The Messenger "70" manufactured by Aero-Mechanics, Inc., is equipped with U. S. Royal Airplane Tires.



U. S. Royal low pressure Airplane Tires are standard equipment on the Model T Waco produced by the Waco Aircraft Company.



Two of the popular airplanes of 1930—the Haco-coupe and the Waco—have adapted as standard equipment the new U. S. Royal low pressure airplane tire recently introduced to the trade.

After extensive research and test, both these manufacturers found this new type tire to be the most satisfactory.

As a matter of aeronautical fact, the new low pressure tire is finding increasing favor with the aviation industry in general.

UNITED STATES RUBBER COMPANY

Consequently, the U. S. Royal low pressure airplane tire is swiftly becoming the mark of identification of the planes of 1930. This tire is the most recent development of the pioneer builder of airplane tires to meet the growing needs of the industry. It is a safer tire—a tire that is dependable under severe impact, yet one that makes it easier to land and to taxi.

An economical improvement for both the airplane manufacturer and owner—the new U. S. Royal low pressure airplane tire.

WORLD'S LARGEST PRODUCER OF RUBBER

U. S. ROYAL AIRPLANE
TIRES



Colonial ground operators are in constant two-way communication with pilots.



American Airways, Inc. installs the Airplane Radio Telephone on its Colonial Division . . .

RELIABLE communication between planes and ground—via Western Electric airplane telephone—is helping Colonial to make its New York-Boston service more efficient, more popular than ever.

Like other leading transport lines, American Airways selected Western Electric because hundreds of hours of actual service have proved it thoroughly dependable.

This light-weight radio telephone equipment

brings the pilot beacon signals and up-to-the-minute data on weather and field conditions. It helps to bring planes through on time and promotes comfort of passengers. Further, ground operations know at all times the position and progress of planes en route.

For booklet giving full information about plane and ground station equipment, address Western Electric Company, Dept. 249 A, 195 Broadway, New York, N. Y.

Western Electric

Aviation Communication Systems



MADE IN THE
FACILITIES OF
WESTERN ELECTRIC

THE CEILING LIGHT AND HEIGHT INDICATOR

THE ceiling light and height indicator are used to determine the height of fog or clouds above the ground so that this information may be transmitted along the airway for the benefit of approaching pilots. The ceiling height can be read directly from the indicator scale after the pointer is lined up with the reflection of the light beam upon the clouds. Such equipment is required by the Department of Commerce for an "A" rating of night flying facilities. For complete information, address the nearest G-E office or General Electric Company, Schenectady, N. Y.—manufacturer of lighting equipment, instruments for navigation and flight, and sundry devices for the aeronautic industry.

GENERAL  ELECTRIC
AERONAUTIC EQUIPMENT



Ceiling light



Height indicator



LIGHT WILL PUT YOUR AIRPORT ON THE NIGHT MAP OF AMERICA



**"THAT
FOR YOU
...old
wet-blanket!"**

"GO AHEAD, clouds. Be damp. Be cold. Blanket the skins with wintry jackknives, if you must. But don't think you'll ground me!" ...

Yes, indeed—a pilot should worry about discomfort ... as long as he's wearing a Spalding Wet-Weather suit similar to the one shown at the right.

The outer shell of waterproof Bedford cloth will shed moisture like a rolling duck. The inner layer of soft wool fleece will shut out the bitterest cold.

And you can just tuggle your neck and then drop into the warm, electrified lamb fur collar—and shrug your shoulders at the living blast.

Like all Spalding Suits, the one-piece, slip-on suit illustrated at the right is designed to permit perfect freedom of movement. Practically warm as it is—it is not bulky. And free buckless fasteners allow you to get it on or take it off in short order.

Trim, good-looking, made for long hard wear, this fine suit is one of the most popular ever made by Spalding. Priced fairly, at \$45.

Spalding has, of course, a complete stock of flying equipment, carried by all Spalding stores, and at most of the leading flying fields. See it there. Or send in the coupon and get a free catalog.

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R-W hardware makes hangar doors slide smoothly and easily...



The versatility of R-W hangar door hardware is illustrated by this picture of a recent installation at the Danville, (Va.) airport. Seven massive steel Fenstera doors are installed with ball-bearing, Alomite-equipped rollers, assuring continued smooth, easy, trouble-free performance. Hangar door installations all over the country are made safe, dependable and economical with R-W equipment. This includes rollers, top guides and bumpers, all specially engineered to meet aviation needs. You may have ball-bearings or Timken roller bearings. Rollers can be supplied with brakes for locking doors. Write for catalog F-62 showing all new R-W exclusive features . . . or consult nearest R-W engineer about your problem.



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"A HANGAR FOR ANY FOLDING TRAY FOLDER"

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50
years

FAMOUS FLIGHTS WITH THOMPSON VALVES

In Commander Byrd's "AMERICA"



(This photograph is one of a series showing the engine valves in which Thompson Valves were used.)



Thompson Valves



ALTHOUGH fourth to cross the Atlantic, Commander Byrd's airplane "America" established an air record of permanent significance when it landed in France on June 30th, 1927.

For, the completion of this four-passenger Atlantic flight indelibly inscribed the first page in the history of multi-passenger, transoceanic air transportation.

Even before the take-off, the importance of this famous experiment was recognized. To the finest detail, equipment was selected with utmost care and precision.

Thompson Valves . . . already proved superlatively durable in every major American endurance flight since 1925 . . . were chosen for the three rugged Wright Whirlwind motors of the "America." And once again, they contributed to the success of an outstanding flight.

The unflinching performance of Thompson Valves in practically every historic airplane flight of recent years has led to their consistent use in America's finest airplane motors.

THOMPSON PRODUCTS, INCORPORATED
General Offices: CLEVELAND, Ohio, U. S. A.
Factories: CLEVELAND and DETROIT

DUST

● A typical dust screen
thrown so far it "sinks off"
on a regularly expected
commercial airport



YOU CAN ELIMINATE IT

this New Low Cost Way!

There's no need to describe the damaging effects of dust on airports. Operators know it decreases patronage, and increases motor wear and motor maintenance costs.

The expense of eliminating dust has been the barrier, but Gilmore Surfacing engineers have perfected special asphaltic oils and methods of application that make it possible to lay the dust on an entire airport at very little cost and without interruption of airport service. Write

today for details, address Aviation Dept., Gilmore Oil Co., 2423 E. 28th St., Los Angeles, Calif.

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Special Asphaltic

AIRPORT OILS

SWITLIK

SAFETYCHUTE

THE PATENTED ONE PIECE COMBINATION PACK COVER AND PILOT CHUTE MAKES THIS THE MOST COMPACT, COMFORTABLE AND QUICKEST OPENING PARACHUTE YOU HAVE EVER SEEN.



A perfect one-piece oil, water and dustproof pack cover that is also a perfect pilot chute—is one of the patented features of the SWITLIK SAFETY CHUTE that makes it so superior. Its small, round, compact shape and the new soft linen harness that fits snug and is really comfortable to wear, make it the favorite with solo flyers everywhere.

The easily accessible pull ring on the side and the three positive opening actions direct from the rip is acclaimed by veteran jumpers for its simplicity and positive action.

And it is so simple and easy to pack, a child can pack it.

These are some reasons for the tremendous popularity of SWITLIK SAFETY CHUTES.

You will want a SAFETY CHUTE, too, for your constant flying companion.

WRITE FOR ILLUSTRATED FOLDER AND SPECIAL OFFER TO PILOTS AND OWNERS.

Switlik Safety Chutes Are Used by Department of Commerce Officials, Air Mail Pilots and Many Famous Flyers.



SWITLIK PARACHUTE AND EQUIPMENT CO.

BROAD AND DYE STREETS, TRENTON, N. J.

Another instance of discriminating choice

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The new Stearman army and navy trainer and observer biplane built at the Stearman Aircraft Co., Wichita, Kansas

STANDARD OIL COMPANY of CALIFORNIA STEARMAN

regard this latest owner of Stearman—Standard Oil Company of California—sophisticate in aviation. Consider their judgment . . . their discriminating choice. A guide for you . . . is tribute to Stearman aircraftmanship . . . a respect for the on-the-spot nationwide service facilities offered by Stearman and the great United group. For every flying reason . . . business or sport . . . Junior Speedball, 300 H. P., 400 H. P., Balloon Speedster, 240 H. P. Write, wire or telephone.

STEARMAN AIRCRAFT COMPANY, WICHITA, KANSAS

Division of United Aircraft and Transport Corporation



SMOOTHER POWER



Describes . . the JACOBS MOTOR

Pilots who have flown the Jacobs 140 have marveled at its smoothness and powerful instant response to the throttle. After seeing motors that have flown 700 to 800 hours with not a replacement, they have acclaimed it a "mighty good engine." Quality and simplicity is the standard of the Jacobs 140—all adjustable parts are visible and accessible for instant adjustment—every part is made of highest grade heat treated alloy steel and aluminum. It is built for dependable service under all conditions.

BATED P.—240 H. P. JACOBS 140
KODER P.—240 H. P. JACOBS 140
WIGHT OF ENGINE—240 LBS.
JACOBS OF CALIFORNIA—240 LBS.
DISPLACEMENT—240 CUBIC INCHES
BRED—240 CUBIC INCHES
STROKE—240 CUBIC INCHES
COMPLETION BATED—240 CUBIC INCHES
OVERALL BATED—240 CUBIC INCHES
OVERALL BATED—240 CUBIC INCHES

A. T. C. 31

Standard on the War 140

JACOBS AIRCRAFT ENGINE Co.

CENTRAL



AIRPORT

CAMDEN, NEW JERSEY



Left to right:
Brother George of the Holy Spirit,
Brother Philip, and
George Packard, pilot.

The "MARQUETTE MISSIONARY"

The transcontinental flight recently completed by Brother George J. Felton in a Packard-Diesel powered Bellanca marks a new milestone in aviation history—for it was the first time that a plane crossed the United States under Diesel power.

The Packard-Diesel equipped Bellanca, christened the "Marquette Missionary", was flown with a load of four persons and their baggage from Roosevelt Field to San Francisco over a pre-arranged route—and on a definite schedule which was kept to the minute! The actual flying time was but 34 hours—an average speed of better than 97 m. p. h.

On the 3300 mile coast-to-coast trip only 340 gallons of fuel and 19 gallons of lubricating oil were consumed. This means that the cost of transporting the entire party was less than one cent a mile!

Brother Felton—the first "flying missionary"—intends to make his Packard-Diesel equipped plane up into Alaska to aid him and his Jesuit Brothers in their work among the Indians and Eskimos. To meet flying conditions in this Arctic country, far from factory service facilities, he particularly required an engine with the utmost reliability—and it is significant that he chose a Packard-Diesel.

Literally it can be said that this new and revolutionary aircraft powerplant is giving "new impetus to flight."

literally it can be said that this new and revolutionary aircraft powerplant is giving "new impetus to flight."

PACKARD

ASK THE MAN WHO OWNS ONE

Changing Emergency Landings from Crises to Incidents . . .



THE increased acceptance of flying rests upon better control of the plane while being landed under emergency conditions.

Such performance depends upon the plane's minimum flying speed and its landing gear. Manufacturers owe it to their future and to the pilot and the flying public to give their planes maximum landing performance.

That is why an increasingly large group of plane manufacturers have standardized on Aerial Otto-Pneumatic Landing Struts. Their presence under the plane changes the vast majority of emergency landings from crises to incidents and establishes unequalled confidence on the part of the pilot.

The telescoping action of these powerful and efficient cylinders absorbs violent impact, eliminates "crow-hopping" and shortens the roll.

Aerial Struts are made in the Military Type of extreme service and the commercial type for ordinary operation. Complete information will gladly be sent on request.

Aerial Struts are manufactured by The Cleveland Pneumatic Tool Company, Cleveland, Ohio.

ASK THE PILOTS WHO LAND ON THEM

AEROL STRUT

shock absorbing

ANNOUNCING the BIRD AIRCRAFT CORPORATION



"ASK THE PILOT WHO FLIES ONE"

THE BIRD AIRCRAFT CORPORATION has been organized to manufacture and market the Bird Biplanes formerly produced by Brunner-Winkle Aircraft Corporation.

This involves more than a change in name—it means that the experience, resources and services of a group of prominent industry leaders is now securely back of Bird Biplanes.



1-Place ON-5 Complete—\$2,995

Bird Biplanes are built on scientific principles to insure the maximum in safety, stability and durability.

The quick take-off and low landing speed make these handsome modern biplanes ideal for commercial and private pleasure flying.

The moderate price affords exceptional value.

Write now for convincing proof of the exceptional qualities of Bird Planes and their profit-making capacity for flight training and other commercial work. Names of prominent owners upon request.



1-Place Kiteer Bird—\$1,695

Under the new name—Bird Aircraft Corporation—the skilled specialists and engineering personnel responsible for the outstanding success of Bird Planes will continue to build into these acknowledged leaders of their class constantly greater value and performance.

DEALERS—Each month Bird Planes have been selling in increasing quantities despite present business conditions. Write for our new sales and factory cooperation plan.

BIRD AIRCRAFT CORPORATION

1-17 Havercamp Street
Gleason, Long Island, New York

BIRD BIPLANES, the choice of noted pilots, flight schools and private owners.

Would you ever run a motor 15 minutes without oil?

No! But there's just one oil that gives instant lubrication at the first turn of the "prop"

You can readily see the advantages of this metal-penetrating safety factor in (1) the starting period, and (2) in overhauled motors which would ordinarily have a thinning influence on the oil, or (3) in the event of leaks or losses which might deplete the oil supply.

Remember, CONOCO Aero Germoil penetrates metal surfaces. By this exclusive ability it becomes the safest oil for flying.

Naturally this improved lubrication has other advantages. You will find more gasoline in the tank at the end of each hop. You will find fewer overhauls necessary. You will have a sweeter-running, cooler-operating, safer motor. When will you start using the new CONOCO Aero Germoil? It is the only oil with Penetrative Lubricity.

You will recognize it by the Red Triangle on the container.

When any internal combustion motor is started, after a period of idleness, many of the working parts are "dry" due to the oil draining away. All oils require from 5 to 20 minutes to again reach all these working parts, and to effectively "wet" and separate them.

Since this is true, motor authorities estimate that 40% to 60% of all motor wear actually occurs during the starting period. CONOCO Aero Germoil is no exception to this rule which permits a "flooded" lubrication, although being de-waxed, it offers minimum resistance to pumping.

However, this new Aero Germoil does provide instant lubrication from the first turn of the "prop". Here's how:

CONOCO Aero Germoil is a direct development of CONOCO Germ-Processed Motor Oil. As such it has access to the Conoco-owned Germ Process. This much discussed Germ Process is a method whereby certain oily essences are added to a highly refined, completely de-waxed, paraffin base oil to provide an "after", penetrating lubricant.

These two characteristics are now described by the term: Penetrative Lubricity.

Once this oil has been used in a motor it penetrates the working surfaces and combines with the metal, providing a tenacious protective film which does not drain away while the motor stands idle!



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... proven *DEPENDABILITY*

The oval red and gold Hamilton Standard Trade Mark is a familiar sight on the propeller blades of military, commercial and privately owned airplanes. And of the basic reasons for this wide acceptance the first is undoubtedly dependability.

That thousands of pilots have flown millions of hours without giving a thought to their propellers—absolutely discounting them as a possible source of trouble—is a wonderful tribute to Hamilton Standard dependability.

A propeller failure, due to its inevitable consequences, is of the same order of seriousness as a wing or control surface failure. In

order to maintain their enviable reputation, Hamilton Standard Propellers are designed to withstand many hundred per cent over-load.

The forerunner of the present types of Hamilton Standard metallic propellers, now in practically universal use in the Army and Navy, withstood 350% over-load for ten hours without failure.

Hamilton Standard's latest development, with blades only two-thirds the weight of present blades, has just withstood successfully a 700% over-load in its initial tests. The factors of safety built into Hamilton Standard Propellers contribute materially to dependability.

HAMILTON STANDARD PROPELLER CORPORATION

PITTSBURGH, PENNSYLVANIA

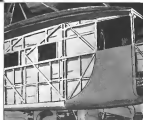
DIVISION OF UNITED AIRCRAFT
AND TRANSPORT CORPORATION

Silence » » » »

Pressed Felt » »
Insulation » »
Reduces Cabin »
Noises & Vibration

Air transportation has come to demand comforts comparable with other modes of travel. Vibration and noise must be reduced to an absolute minimum. Pressed Felt is a material unusually well adapted for cabin insulation; it cuts down vibration, deadens sound and offers protection against extreme temperatures. The Felters Company manufacture Pressed felts especially designed for this purpose and would appreciate an opportunity to discuss your particular requirements.

In addition to manufacturing insulating Felts, the Felters Company manufacture a complete line of Felts for aeronautical purposes; motor washers and gaskets, magnets strips, gas tank strap liners and window channel strips, each designed for its particular purpose. These felts can be furnished in bulk or cut and shaped to your exact requirements. Samples and quotations sent on request.



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These clear Plate Glass Windows will never shatter

There may be boulders on rough ground, but as far as the windows of this 18-passenger Boeing plane are concerned, there will never be a break-up. For these windows are laminated, non-shatter glass—the Duplate Corporation's contribution to safer aviation. Available in three types—Duplate, Duolite, and Aerolite, each laminated by the exclusive Creighton process which insures better visibility, permanent lamination, and, of course, 100% protection from shattering. Whatever your requirements in laminated glass, our complete range of thicknesses and weights enables us to supply you promptly through the Pittsburgh Plate Glass Company's warehouses, located in leading cities. Let us send you full information about these safer glasses for aviation including special heat laminated glass. Address Duplate Corporation, Grant Building, Pittsburgh, Pa.



AEROLITE—Thinnest laminated glass made. Thickness 1/4 to 3/4 in. Weight per sq. ft. 16 to 24 lb.

DUOLITE—Fiberglass sheet glass. Laminated thickness 1/4 to 3/4 in. Weight per sq. ft. 20 to 30 lb.

DUPATE—Plate glass plate. Laminated thickness 1/4 to 3/4 in. Weight per sq. ft. 20 to 30 lb.

Duplate
CORPORATION
GRANT BUILDING, PITTSBURGH, PA.

SPEED

Traveler Mystery Ship—America's fastest commercial plane. Used by Captain Hawk for both East-West and West-East Transcontinental records.

RELIABILITY

Wren plane, piloted by Bert Longman, winner of the last Ford Reliability Tour.

ENDURANCE

Rebelling endurance record, established by Jackson and O'Brien, in the Curtiss Robin monoplane, "Greater St. Louis". Former record held by the Hunter Brothers in a Stinson.

SAFETY

The Curtiss "Tanager," winner of the International Safe Aircraft Competition, organized by the Daniel Guggenheim Fund for the Promotion of Aeronautics, was an extensive user of Haskellite.



HASKELITE RECORDS

The above record breaking and record holding planes were all equipped with Haskellite, the blood-albumin glued aviation plywood. Practically all the outstanding flights have been made with planes using Haskellite; including the Lindbergh Atlantic flight, Chamberlin Atlantic flight, Dole Pacific flight, Byrd Atlantic flight, "Southern Cross" East to West Atlantic flight.

Haskellite's outstanding quality is further attested by the fact that it has been used by more than 85% of the manufacturers whose planes were entered in the air shows and races in recent years. Haskellite was represented in at least that proportion at the National Air Races, at Chicago.

Write for engineering data on Haskellite and Plymetl (metal-faced plywood) and their aircraft applications.

**HASKELITE
MANUFACTURING CORPORATION**

120 South La Salle Street, Chicago, Illinois



Custom Flying Service
Oldcastle Ford & Vroom Co.
Los Angeles, Calif.
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*Interior of plane cabin
paneled in Bakelite
Laminated Plywood
made by Sikorsky Air-
craft Corp., College
Point, Long Island, N. Y.*

SIKORSKY CABIN BEAUTIFULLY PANELED IN BAKELITE LAMINATED

Possessing the exceptional advantage of combining strength with light weight, Bakelite Laminated also provides a highly durable finish of rich beauty. Recent aircraft applications of the material include the interior paneling of a Sikorsky amphibian.

These Bakelite Laminated panels are non-inflammable, and much stronger than wood of any comparable thickness. Unaffected by moisture, they will not swell or shrink, crack or split from ex-

posure to adverse weather conditions or salt air. Bakelite Laminated panel material is made to closely simulate mahogany and walnut in both color and marking, and also in several grain colors. This paneling was made by The Formite Insulators Co., Cincinnati, Ohio, who will be glad to send complete information upon request. Manufacturers are invited to enlist the cooperation of Bakelite Engineering Service: Write for Booklet 551, "Bakelite Laminated."

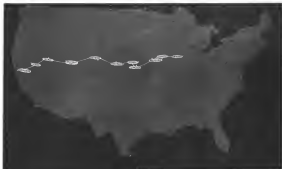
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BAKELITE



THE MATERIAL OF A THOUSAND USES

WHEN YOU FLY WITH BOEING, YOU LAND BY SPERRY FLOODLIGHTS



THE importance of proper illumination for making night landings at air terminals is realized by all operators of transport lines.

Major air lines have given the subject of proper airport lighting much study since the original transcontinental Boeing route was inaugurated. Almost universally these operators have followed the lead of this early installation by adopting the AGA system of floodlighting.

The AGA system, developed by the AGA, S. B. T. and Sperry organizations, uses the dispersive lens principle to obtain the most even distribution of light with the most accurate control of the light beam. This precise control of the beam over the full 180° produces the most economical method of floodlighting for the power consumed and reduces dangerous glare to a minimum.

Write for information on any airport lighting problem.

AIRPORT LIGHTING DIVISION
Exclusive Distributor for AGA, S. B. T. and Sperry
Airport and Airway Lighting Equipment

AMERICAN GAS ACCUMULATOR CO.
ELIZABETH, NEW JERSEY

West Coast Representative—Sperry Gyroscopic Company
Los Angeles San Francisco Seattle



Owner "Speed" Holman, who flew the Laird Special Speedster to victory in the 1958 National Air Races, is shown here with the 77.

WINNERS!

in the Thompson Trophy Race—again it's HOLMAN and a LAIRD Airplane.

JOCKEYING for position at hair-raising speed, banking up vertically on the turn, sweeping past the fastest ships in the country—thus did "Speed" Holman win the speed title of the National Air Races. An average speed of 201.81 M. P. H. over twenty laps of a Seattle triangular course—that is the performance record of the Laird Special Speedster powered with the Wasp Jr. engine.

There was another trophy added to a long line of victories won by the Laird Airplane with Holman at the stick. A sterling plot—most an invincible airplane!

A striking testimonial to Holman's confidence in the design

and workmanship of the Laird Airplane is the fact that this ship was completed only forty minutes before the start of the race—had been tested in only two minutes. But Holman—and many other seasoned pilots—know that supreme design and workmanship characterize all the products of Laird ships.

Laird airplanes are built for the sportsman-pilot and the commercial buyer whose chief interest is high efficiency and dependability rather than price. We invite such buyers to write for our free booklet and the name of the nearest distributor, who can arrange a demonstration.



E. M. LAIRD AIRPLANE COMPANY

Ashburn Field—4500 W. 53rd St., Chicago

Laird Airplanes are manufactured only by the E. M. Laird Airplane Company, Chicago, Illinois

"THE THOROUGHbred OF THE AIRWAYS"



This high "visibility" roof frees you from leaks, fire, worry and up-keep costs

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Johns-Manville offers in the Aviation Industry the imperishable building material, *Transite*—for hangars and storage shed construction, for use in road barriers, airplane chocks and wherever a fireproof, weather-proof, rust and corrosion-proof building material is desirable.

Choke for Concrete is a non-stained weathering agent which will increase the speed of handling and placing concrete in runways, taxiways, hangars walls and floors—wherever concrete is used.



The *Choke Hangar* of the U.S. Navy at *Choke, N.Y.* is produced by a Johns-Manville *Transite* Roof.

Johns-Manville *Exposure Proof* offers protection against exposure and corrosion caused by concrete construction and will keep concrete smooth and prevent cracking through all seasons of weather.

A glassless, nonreflecting, self-healing floor has been developed for hangars and machine shops is available in Johns-Manville *Asphalt Floor*.

We'll gladly send you full information on any of these materials.

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PROTECT your hangars with a maintenance-free J-M ROOF

FIREPROOF and weather-proof, impervious alike to blazing sun and driving rains, a Johns-Manville *Asphalt Roof* offers permanent protection for your hangars and the costly equipment sheltered in them.

Safety and security are the prime requisites of the hangar roof. The conditions it must meet are far more exacting than usually encountered on industrial buildings. Johns-Manville Engineers have developed a built-up roofing that gives you, at low cost, a hangar roof that can be applied and repaired, and that saves you for years to come of expense so far as roof maintenance is concerned.

To cover all the requirements of the modern airport, Johns-Manville has available more than twenty types of roofs for use on hangars, air terminals and executive buildings—both asbestos and asphalt roofs, smooth-topped and gravel-topped, roofs that are furnished with orange or yellow surface for non-glare, long visibility or in standard black top-up which bright-colored, contrasting lettering can be used to mark your airport.



300 square ft. Johns-Manville *Asphalt Roof* built with *Transite* over *Asphalt* floor in the *Choke Hangar* at Fort Columbus, Ohio.

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Experience continues to teach.
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PLANES INCREASE IN SIZE

... SO MUST HANGARS

ALL-STEEL HANGARS CAN BE ENLARGED TO MEET THE INDUSTRY'S CHANGING NEEDS

FAILURE to plan for future needs has cost many air airports thousands of dollars in obsolescent buildings. The planes of today are midsize compared to those projected for tomorrow. Present hangars must be susceptible to easy enlargement or be dismantled and torn down with heavy loss and little salvage.

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Let us put you in touch with reputable manufacturers of all-steel hangars who will be glad to work with you in planning your port or estimating the costs and requirements of new buildings to care for future, as well as present needs. Address, Trade Research Division, National Association of Flat Rolled Steel Manufacturers, 311 Terminal Tower Building, Cleveland, Ohio.



30' x 100' x 10' Sectional Steel Hangar, Hummer Aircraft, Brenham, Texas, built quickly and adaptably to changes in height, width or length.

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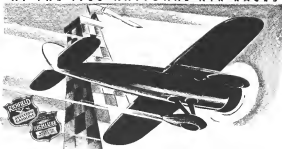
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AT THE 1930 NATIONAL AIR RACES



MORE VICTORIES..

in Non-Stop, all Derbies and Closed Course Events
Than All Other Gasolines Combined!

THE world's greatest annual air meet! And Richfield wins the lion's share of the awards...42 victories out of 67 events! More than all other gasolines combined!!

Here is conclusive, undeniable proof of quality...dramatic proof that Richfield is unequalled for power, speed and dependability. The fastest brands in the country...the leading pilots...with every well-known plane of gasoline represented. And Richfield makes virtually a clean sweep of the National Air Races!

68 Important Victories and Records in 3 Weeks!

Including the National Air Races events, Richfield registered 68 important victories and records between August 10 and September 1...the greatest competitive record ever credited to any gasoline! Among these triumphs with Richfield Gasoline and Richfield Motor Oil are the new quarter mile commercial record made by Eddie Schaefer, the new solo amphibian record by William Amos, Eddie Allen's new Chicago-to-Mexico record for women, 1st, 2nd and 3rd Place in the annual Alouca Labor Day speedway event, 1st vic-

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Get the famous flying qualities of Richfield Gasoline and Richfield Motor Oil for your own plane. Ask for these two famous products by name...available at important airports both East and West...of the Mississippi River.

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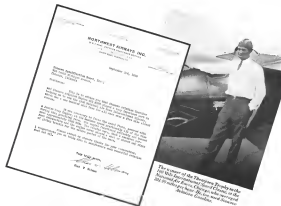
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- SPEED -

CHARLES "SPEED" HOLMAN

captures the 1930 speed classic with
STANAVO AVIATION GASOLINE



WESTERN AIRWAYS, INC.
Airmail Service
October 10, 1936

Subject: *Speedy* Holman, Inc.
Re: *Speedy* Holman, Inc.
Dear Sirs:

We are pleased to inform you that your *Speedy* Holman, Inc. has been selected to carry the airmail service between New York and Chicago, and we are confident that you will be able to maintain the high speed and reliability of your service.

We are also pleased to inform you that your *Speedy* Holman, Inc. has been selected to carry the airmail service between New York and Chicago, and we are confident that you will be able to maintain the high speed and reliability of your service.

We are also pleased to inform you that your *Speedy* Holman, Inc. has been selected to carry the airmail service between New York and Chicago, and we are confident that you will be able to maintain the high speed and reliability of your service.

Very truly yours,
W. H. H. H.

The winner of the Thompson Trophy in the 1930 National Air Races, Charles Holman, who captured 201 in victory laps, is the world's fastest aviator.

STANAVO
AVIATION GASOLINE
STANAVO SPECIFICATION BOARD, INC.



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And AGAIN . . .

The National Air Races prove that **BELLANCA** builds America's most Efficient airplane



At the National Air Races at Chicago, the Detroit News Trophy and the Aviation Town and Country Club Trophy, annual classic efficiency contests, were again won by Bellanca airplanes. This makes the fourth time Bellanca has taken the one trophy, and the eighth time the other. In these events entered at Chicago, of which two were doubled, Bellanca planes won two firsts, two seconds and three third places. At the Canadian National Exposition Seaplane Race, out of a field of five, the Bellanca Pacerlike Seaplane won first prize for efficiency and speed by an enormous margin.

These are the only contests in which efficiency or carrying capacity are taken into account instead of "speed regardless of efficiency." The winning of these contests once again definitely proves that Bellanca airplanes carry the largest cargo at the greatest speed, at the lowest cost—as well as with that degree of safety for which Bellanca planes have always been famous.

To the individual and commercial owner, this is the ensuring stick by which the value of aircraft must be judged—it is the combination of speed and good bearing.

Complete Bellanca specifications, and correct data on all National Efficiency Contests since 1920, sent on receipt of your request.

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Because of its dependability and ease of operation, the Heywood Starter has been selected as standard equipment on the famous "Privater", manufactured by the Ireland Aircraft Company.

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Made of Duralite, the new light alloy which is 62% lighter than iron, the Heywood Starter combines extreme lightness with great strength.

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*on aviation equipment
for vital duty is a matter
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THIS NEW SIKORSKY AMPHIBION

**FLIES SIXTEEN PERSONS
WITH SPEED... AND
LUXURIOUS COMFORT**



This "S-41" is the newest of the Sikorsky line of Amphibions—provides yacht luxury with airplane speed. Her newly designed all metal hull gives the ship an exceptional landing capability in rough water.

WITHIN the last few days the first of a new series of Sikorsky Amphibions has been completed, test flown and delivered for commercial use. Fourteen passengers and a crew of two fly in the new "S-41" with the comfort that marks a private Pullman—and more than twice the speed. This newest Amphibion completes the Sikorsky line, adding a 14 passenger air yacht to a group of models which includes ships accommodating 4, 10 and 40 persons.

Based on a wealth of Sikorsky experience and research, the "S-41" embodies every feature of safety, comfort and ease of control which characterizes the other Amphibions bearing the Winged "S." In this latest Sikorsky the comfort of passengers is still further enhanced with more headroom and

better vision afforded by the absence of the lower wing.

Powered with two Pratt & Whitney "Hornet-B" engines of 375 horsepower each, the "S-41" has a high speed at sea level of 175 mph. Her climb, with 4000 pounds of useful load, is 7500 feet in ten minutes and she has a ceiling of over 18,000 feet. The ship can fly and climb on either engine with full load.

Retractable landing gear of the proven Sikorsky design is used in the new ship. Operated hydraulically, the wheels are easily controlled from either seat in the pilot's cockpit, making the ship convertible for land or water operation in a matter of seconds.

The newly designed all metal hull gives the ship exceptional seaworthiness.



Ships Amphibion include the 4 place "S-37", the 10 place "S-38", the 15 place "S-40" and the 14 place "S-41". The "S-41" is shown above.

ness. She can land on and take off from exceedingly rough water, and her towing qualities are excellent. Even with the pilot's hands removed from the controls, the ship takes off with extreme ease. Sikorsky designed brakes, tail wheel and fabric covered metal wings also are notable features.

For commercial or business use where air transport facilities involve travel between points having both land and water landing and take-off areas, the newest Sikorsky Amphibion will prove a remarkably sound investment. For details, write Sikorsky Aviation Corporation, Bridgeport, Conn. Division of United Aircraft & Transport Corporation.

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TO the eye... merely scrap... an untidily, tangled mass of metal. Yet we have to shop the country over to find it!

It is one of the several materials used in making acid steel for Roebling Steel Wire Aircraft Products... and is the purest low phosphorus melting stock obtainable... scarce... expensive.

We spend a lot of time searching for this costly metal... and in analyzing it. We also exercise an extraordinary amount of

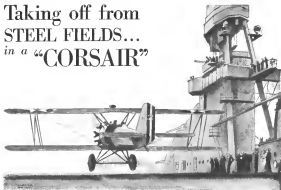
care in selecting other melting stock... the purest of acid open hearth pig, of ore, and of fuel... likewise scarce and expensive ingredients.

It takes more time and patience... this old-fashioned thoroughness... this close attention to details. But it produces Roebling Aircraft Wire, Strand and Cord!

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Taking off from STEEL FIELDS... in a "CORSAIR"



One way to get an idea of flying from the deck of an aircraft carrier... and landing on the same steel field... is to mark off the overall length and beam of a carrier on an ordinary field. Look at it from the air. It's a mighty small area.

Even with a carrier steaming into the wind at twenty to twenty-five knots, a plane has to be fast for deck

take-off. For deck landing a plane must be rugged beyond all ordinary standards of flying to stand the strain of the unyielding surface and the amazing gear. And its control must be positive to compensate instantly for the roll and pitch of the ship.

"Corsairs" stand this exacting service and stand it well. Sound design and rugged durability have won

them adoption as standard observation ships in the U. S. Naval Air Service. And the same qualities have earned for them in civil life the enthusiastic approval of many nationally known pilots who know their airplanes. CHANCE VOUGHT CORPORATION, Division of United Aircraft & Transport Corporation, East Hartford, Connecticut.

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NEW YORK to Paris. Paris to New York. Lindbergh . . . Coste . . . Bellonte. Coming and going, on the West to East flight of America's hero and the East to West trip of France's beloved sons . . . SKF Bearings on the motors have played their part in the success of these two-way trail blazers of the Atlantic between the key cities of the old and new world.

All credit is due to the skill and com-

age of these intrepid flyers which have made them the outstanding pioneers of aviation. Yet on the American "Spirit of St. Louis" and the French "Question Mark" no chances were taken with equipment. Performance alone governed the selection of every part. And SKF Bearings were first choice, as they have been on every epoch-making flight. Is it any wonder that SKF Bearings are used throughout the world and by 65 manufacturers in the aviation industry in this country?

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The Kipland aerotank, comparable plane to the Viking, is approved both as a land plane and seaplane. It is for a Kipland motor under the Kipland is built also by The Viking Flying Boat Company.

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SRB Ball Bearings ...used in the "Wasp" and "Hornet" Powered Lockheed Vega Fleet on record trip from Los Angeles to Chicago (1760 miles) in less than 10 hrs.

In the five Pratt and Whitney "Wasp" and "Hornet" engines that powered the ships of Post, Grobel, Schoenhut, Brock and Turner, in the memorable non-stop cross-country Derby, on August 26th, SRB Ball Bearings were standard equipment at important points. SRB Ball Bearings typify in capacity, material, workmanship and dependability all that is outstanding in Ball Bearing designs. Naturally they are in such world-known engines as Wright, Curtiss, Warner, Lycoming and others.

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*Adaptable to the Entire Aircraft
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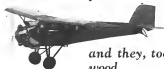
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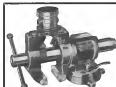
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